



**IN514**

Hardware included shown on right.

There are extra components in the bolt pack

Tools required:

- 1/2" Socket
- 1/2" Wrench
- 3/8" Nut driver
- 5/16 Drill Bit
- 5/16 Nut Driver
- 3/8 Nut Driver
- Drill



**STEP 1:** Measure from front wheel well to bracket locations. There are factory holes at these measurements to be used for bracket mounting.

- BRKT 1 FL07- 17" All Cabs
- BRKT 2 FL07- 41" All Cabs
- BRKT 3 FL07- 70" Extended

**STEP 2:** Assemble FL07 and 3124F w/ 5/16" nut and bolt as shown. Hand tight to allow for running board adjustment once running board is on



**STEP 3:** Mount assembly to the body of the truck at Measured locations. Use 5/16 bolt in factory threaded hole for the top slot and a 5/16" nut and bolt through factory hole in the pinch weld for bottom hole.

**STEP 4:** The last bracket on each side will be a FL181 for the bed of the truck. Locate bed cross member with installed factory bolt. Remove bolt for mounting of FL181.



**STEP 5:** Replace bolt through front hole in the bracket and install a self tapping 3/8 screw through cross member for rear hole. Make sure foot of bracket is pointing outward. Attach 3124F the same as the previous brackets.



**STEP 6:** In front of the rear wheels in all GM models, there is a plastic splash guard that will need to be removed. Without removing this, the board will not be able to fit around it. There are 3 #10 star head screws that hold it to the body. NOTE: Chevy shown in picture, GMC will have plastic molding around the wheel well.



**STEP 7:** Prepare the running board for installation. Slide 4 square head bolts into each track located on the bottom side of the board. These will be used to attach the board to the previously mounted brackets. Next attach mud flaps to each end. Tread tape should face in-ward and match with tread tape on the running board.



**STEP 8:** Starting on the very top edge of the running board apply included trim lock the entire length of the board. Slide the open end of the seal over the board and press firmly every few inches





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**STEP 9:** Hand tighten nuts on the 3124F brackets to allow for future adjustment. Rest running board on the brackets making sure the square bolts in the track go through the holes on top of the 3124F at all bracket locations.



**NOTE:** On GMC models, the larger of the two notches that are cut into the board goes to the front of the vehicle. On Chevy models there is only one notch cut into the board. That notch will be at the front of the vehicle.

**STEP 10:** Starting with the first bracket location adjust 3124F either up or down to make sure the top of the running board sits flush with the bottom of the vehicle. After the board is level and even front to back, using 3/4" self tapping screws in 3 places each, attach the front and rear mud flap to the inner fender well. Be sure to drill into metal.



**Step 11:** Secure the running board to the brackets with 1/4" nuts. Making sure one last time the running board is level tighten the nuts on the bolts to secure the board.



**Step 11:** Tighten all remaining nuts and bolts. Make sure every one is tight to reduce rattling.

**STEP 12:** Repeat process on other side.