

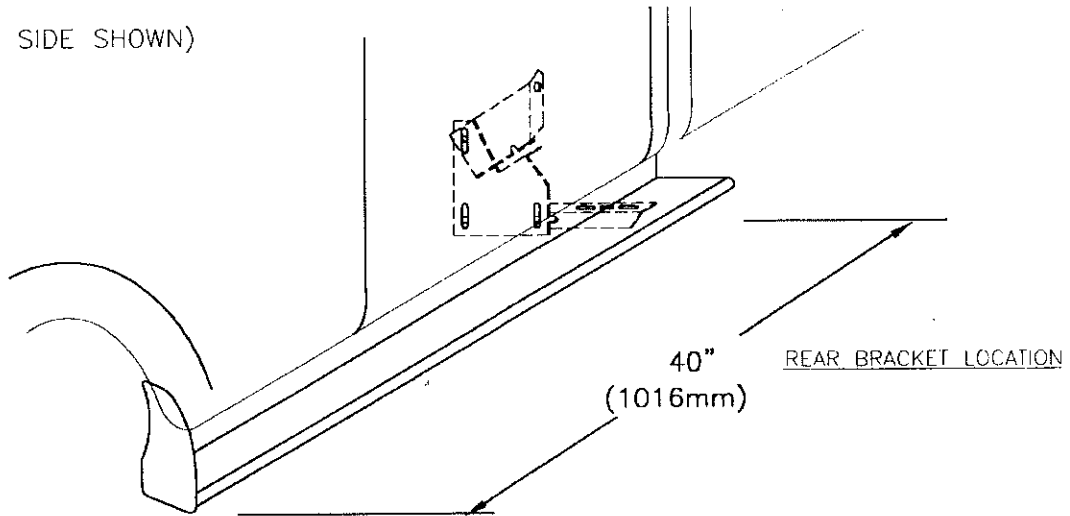
DRILLING INTO BODY AND FRAME IS REQUIRED.

INSTALLATION PARTS LIST:	QTY.	DESCRIPTION	QTY.	DESCRIPTION
	1	RUNNING BOARD 1 DRIVER & 1 PASSENGER	8	5/16"x 3/4" BOLT
	2	STONE GUARD 1 LEFT & 1 RIGHT	8	5/16-18 HEX WASHER HEAD NUT
	8	3/8"x1 SELF TAPPING SCREW	2	FLAT BRACKET, FL90-2", FL72 OE
	10	#14x3/4" SHEET METAL SCREW	2	BENT TAB, BT39
	4	1/4x5/8" SQUARE HEAD SCREW	2	HORIZONTAL BRACKET, SUPPORT, 3124F
	4	1/4-20 HEX NUT	1	END CAP 1 LEFT & 1 RIGHT

TOOLS REQUIRED: 5/16" DRILL * 1/2" HEX SOCKET * 1/2" WRENCH * 5/16" NUT DRIVER * 3/8" NUT DRIVER

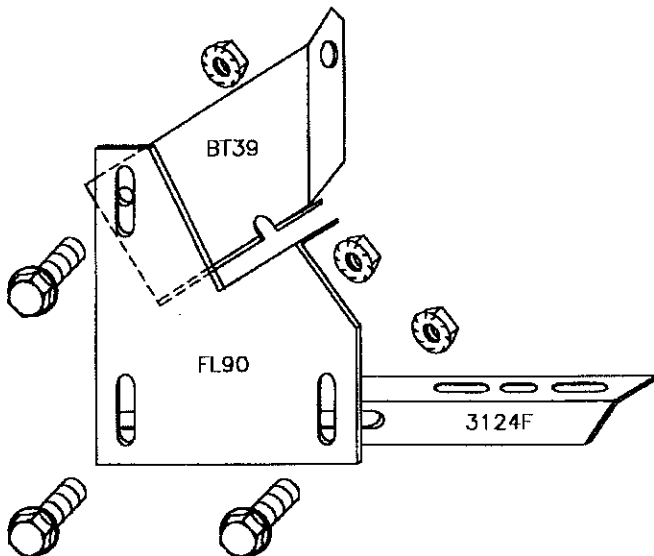
① MEASURE FROM FRONT WHEEL WELL TO BRACKET LOCATION
MARK THIS DIMENSION ON THE PINCH WELD

(DRIVERS SIDE SHOWN)



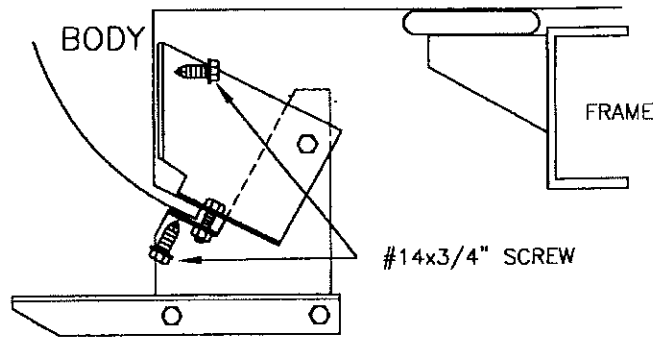
②

BRACKET ASSEMBLY
ASSEMBLE WITH 5/16" BOLTS
LEAVE BOLTS LOOSE



③

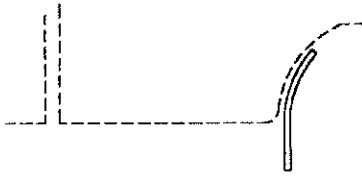
BRACKET ASSEMBLY MOUNT TO BODY
ASSEMBLE WITH 5/16" BOLTS AND
#14 SELF DRILLING TEK SCREWS
SLIDE BT39 AND FL90 OVER THE PINCH WELD FLANGE
WITH BT39 UP AGAINST THE SIDE WALL, BOLT TIGHT TO
THE PINCH WELD. INSERT ONE #14x3/4" SELF DRILLING
SCREW THROUGH FL90 INTO THE PINCH WELD AND BT39



MOUNT AT LOCATION SHOWN AT ①

4

BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL BEFORE INSTALLING TO RUNNING BOARD



7

INSTALL END CAP TO BOARD WITH 3/8" SELF TAPPING BOLT

6

SLIDE ONE 1/4"x5/8" SQUARE HEAD SCREW INTO EACH TRACK,

5

FASTEN FRONT STONE GUARD TO BOARDS WITH 3/8" SELF TAPPING BOLT. BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL

8

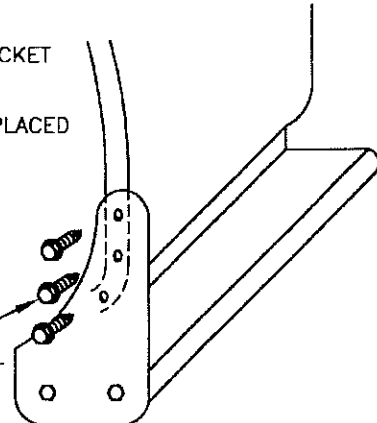
HOLD BOARD IN PLACE, WITH THE REAR RESTING ON THE BACK BRACKET

NOTE:

BE SURE THAT 1/4" BOLTS ARE PLACED INTO THE BRACKET STEP SUPPORT

9

SCREW THROUGH STONE GUARD INTO FENDERWELL LIP USING #14 BY 3/4 SELF DRILLING SCREWS. MAKE SURE YOU DRILL INTO METAL



3 PLACES AT EACH STONE GUARD

10

BODY

SECURE BOARD TO BRACKET WITH (2) 1/4" NUTS

11

WITH BOARD LEVEL TIGHTEN ALL LOOSE BOLTS

IN235B
07/15/05

12

REPEAT FOR OTHER SIDE