

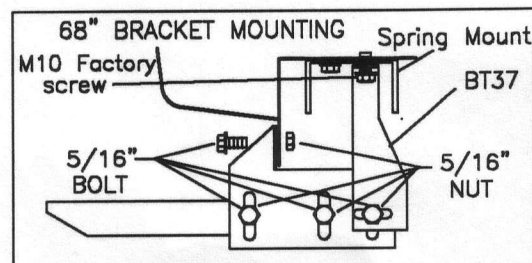
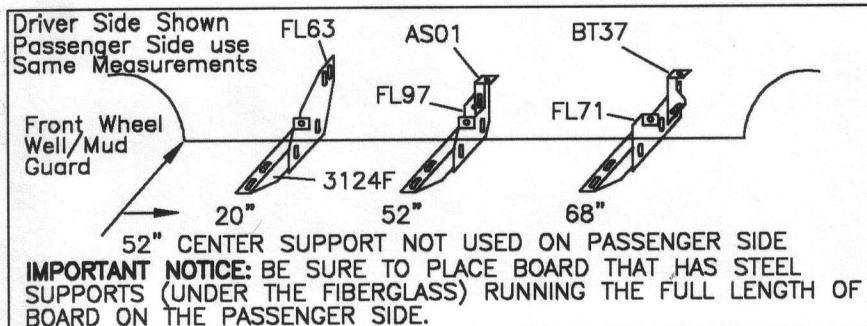
## Installation Guide 2005-C DODGE & CHRYSLER CARAVANS Product No. 2165

SOME DRILLING INTO THE BODY IS REQUIRED WITH STOW'N GO SEATING

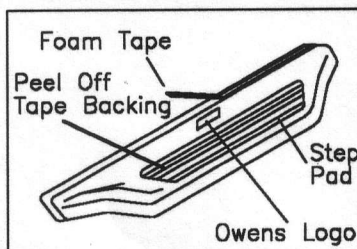
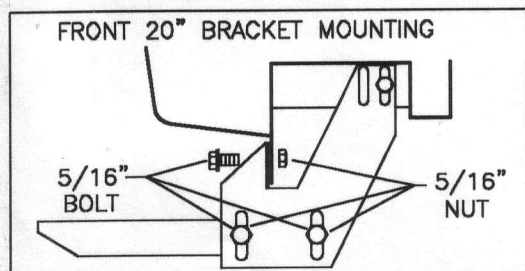
INSTALLATION PARTS LIST:	QTY.	DESCRIPTION	QTY.	DESCRIPTION
	1	GlaStep, 2165D Driver	1	Bent Tab #AS01
	1	GlaStep, 2165P Passenger	5	Step Supports #3124X
	2	Step Pads	19	5/16" x 3/4" Washer Head Bolts
	2	Foam Tape Strips	19	5/16" Washer Head Nuts
	2	Flat Brackets #FL63	10	#14 x 3/4" Self Drilling Screws (SHORT)
	2	Flat Brackets #FL71	6	#12 x 1-1/4" Self Drilling Screws
	1	Flat Bracket #FL97		With Rubber Washers (LONG)
	2	Bent Tabs #BT37		

TOOLS REQUIRED: 5/16" Drill \* 1/2" HEX SOCKET \* 1/2" WRENCH \* 5/16" NUT DRIVER \* 3/8" NUT DRIVER

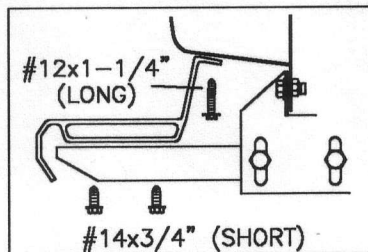
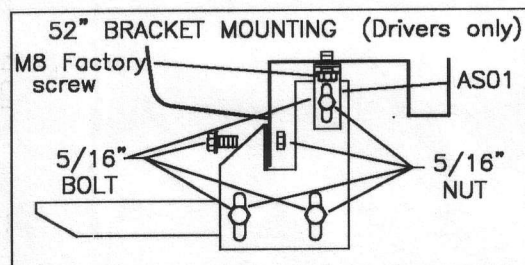
- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaSteps should be sanded and primed before painting.



- Measure** from the wheel well, back to the dimensions shown above. Mark these bracket location centers. The brackets use a combination of factory screws or holes and 5/16" holes through the pinch weld. Note: Steel plates have been inserted under fiberglass to mount brackets.



- On drivers side remove the M8 screw, place the bracket at hole location and replace the screw. On passenger side use the factory hole and a 5/16" bolt and nut. On both sides drill a 5/16" hole through the bracket and into the pinch weld. Secure with a 5/16" bolt and nut.



- Remove the factory M8 bolt, reinstall mounting the AS01 angle bracket. Use a 5/16" bolt and nut to attach to flat bracket FL97. Drill a 5/16" hole through the bracket and into the pinch weld. Secure with a 5/16" bolt and nut.

- Position step on brackets and tight to truck body. Screw step to truck with #12 x 1-1/4" self-drilling screws with rubber washers (LONG), three per side. Secure step support bracket to bottom of GlaStep using two #14 x 3/4" self-drilling screws (SHORT) per bracket. Repeat for all Brackets. DO NOT USE LONG SELF TAPPERS UNDER THE BOARD!

- Make sure your GlaSteps are level, tighten all bolts to 18 foot pounds. Do not overtighten the sheet metal screws, the sheet metal is thin. Do not overtighten.

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