

IN359 Product No: 6969-01 10-1039 Bracket kit

## Note: Drilling into body is required.

Hardware included shown on right.

## **Tools required:**

- Drill
- 3/8" Nut driver
- 1/2" wrench
- 1/2" Standard socket
- Tape measure
- 23/64" Drill bit

-Painting your Premier board is not necessary. The board is made with UV protected ABS plastic that will resist fading and cracking from the sun.

## Please read all instructions prior to starting install.







Measuring from the first hole in the frame, at approximately 4" remove the most reward of the two bolts. This will be used to attach the front bracket.



Measuring from the same spot as in step one, at approximately 28" install one self retaining nut as shown in factory hole.





Install one self retaining nut towards the rear of the vehicle in the hole shown just in front of the rear suspension.



Attach brackets in their proper location. Attach the front bracket with the bolt removed in step one, for the middle and rear bracket attach with one 8mm bolt. Do not tighten yet.



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Holding a twisted strap to each bracket and pinch weld, make a mark on the pinch weld. At each mark drill a 23/64" hole through the pinch weld.



Attach twisted strap to the bracket and vehicle with 5/16" flanged bolts and nuts. The twisted strap can go on the front or back side of the pinch weld. Do not tighten yet.



Place the board on the brackets and align from front to back and level the board. Tighten <u>all</u> loose bracket bolts now.



With board level and properly aligned, attach to the brackets with 3/4" long self drilling screws.



Repeat all steps for opposite side.