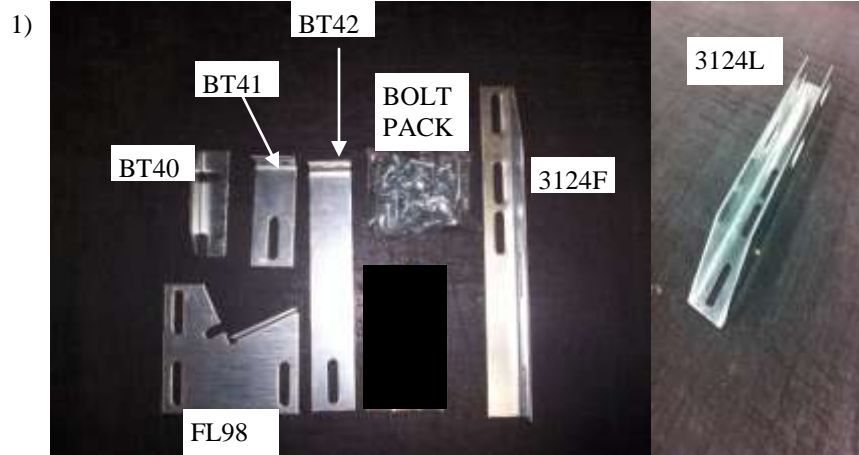


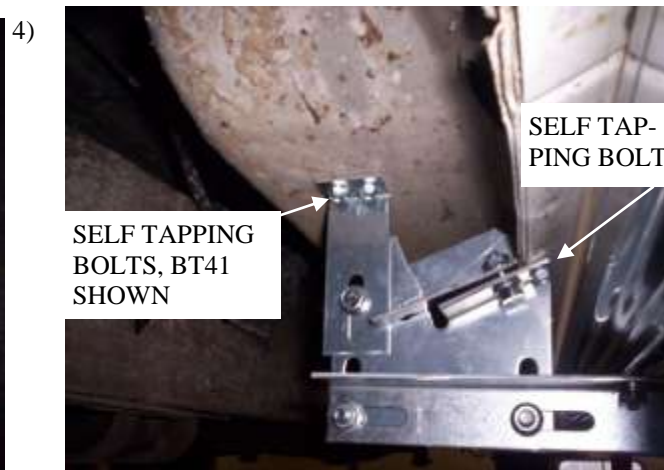
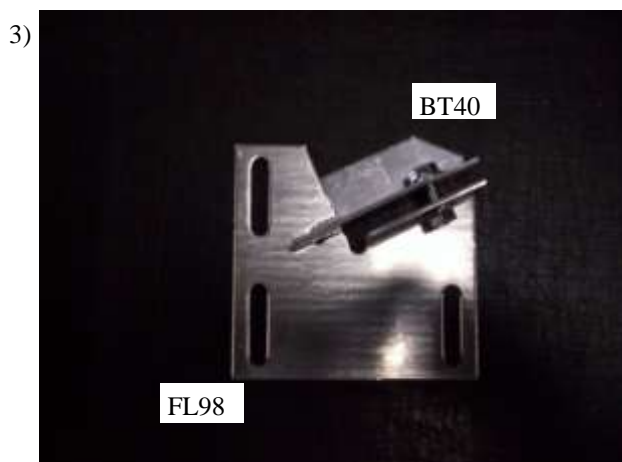
Tools required:

- 1/2" socket, 1/2" wrench
- 3/8" nut driver
- 7/16" socket, Drill
- 5/16" drill bit

- 1) Measure back from front wheel well as shown in, **Fig 2**. For **full length passenger/driver boards**, make a mark on the pinch weld at; 12" 27" 53" 77" 90" for short wheel base, and also 111" for long wheel base. For **full length passenger, short driver boards**, measure on passenger side 12" 53" 77" for SWB and add 111" for LWB. Measure 9", 27" on drivers side. For **chop vans**, use 9", and 27" measurements, for both sides of the vehicle.
- 2) Assemble flat bracket **FL98** with **BT40** as shown in **Fig 3**, using 5/16" flanged nuts and bolts, but leave loose. Attach assembled brackets to **BT41** or, use longer **BT42** when no rear doors are present, and **3124F** with 5/16" flanged nuts and bolts but leave loose, at pre- measured locations and attach to body as shown in **Fig 4**. Use self tapping bolts to attach **BT41** or **BT42** to body as shown in **Fig 4**. Tighten 5/16" flanged nut and bolt at pinch weld, then insert self tapping screw through pinch weld. Tighten down 5/16" flanged nut and bolt attaching **BT41** or **BT42** to **FL98**.
- 3) **FOR TPO BOARDS**. Place board on the brackets and center between wheel wells. Attach board to brackets by inserting self tapping bolts through slots in bracket, and screw into metal channel in bottom of board, as shown in **Fig 5**. Level board and tighten any and all loose bolts. Repeat for the other side.



**NOTE:** USE 3124L FOR DRIVER SIDE BRACKETS

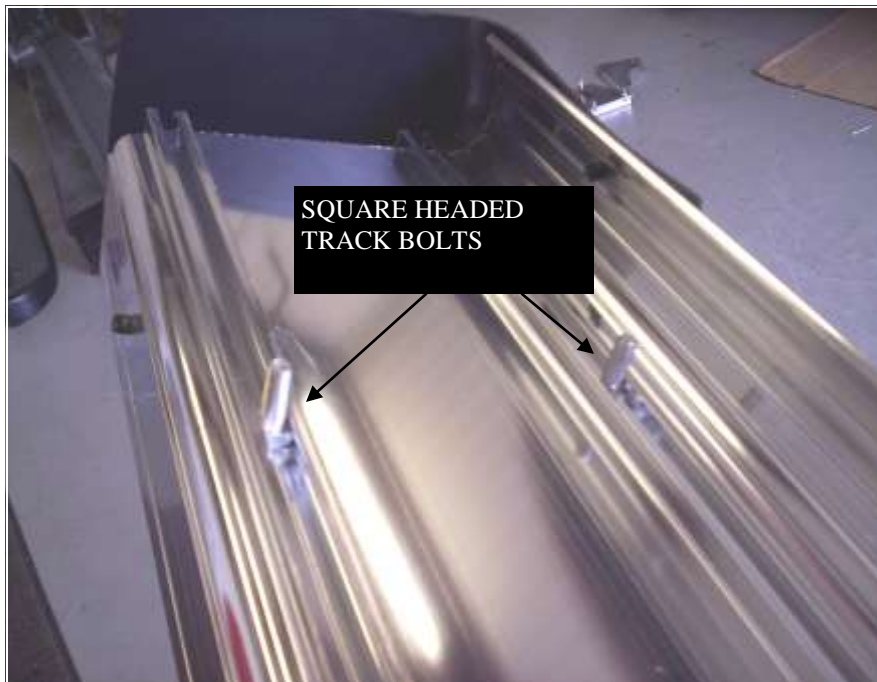


1) **FOR ALUM BOARDS** Insert one square headed track bolt into each track for each bracket, as shown in **Fig 6**. Place board on the brackets with the bolts through the slots and fasten with the 1/4" flanged nuts, as shown in **Fig 7**. Level board and tighten any and all loose bolts. Repeat for the other side

Tools required:

- 1/2" socket, 1/2" wrench
- 3/8" nut driver
- 7/16" socket, Drill
- 5/16" drill bit

6)



7)

