

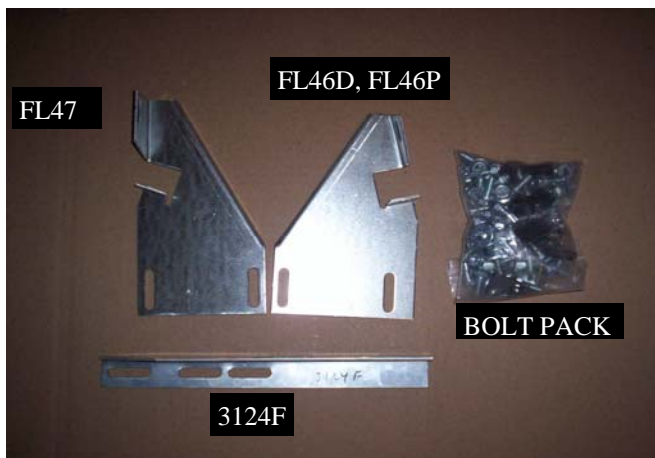
Hardware included shown on right.

Tools required:

- 1/2" socket
- 1/2" WRENCH
- Drill
- 3/8" nut driver
- 7/16" Socket
- 5/16" Drill bit

<u>STD CAB</u>		<u>EXT CAB</u>		<u>Super Cab</u>	
<u>QTY.</u>	<u>PART</u>	<u>QTY.</u>	<u>PART</u>	<u>QTY.</u>	<u>PART</u>
4	3124F	6	3124F	8	3124F
2	FL47	2	FL47	2	FL47
1	FL46D	2	FL46D	3	FL46D
1	FL46P	2	FL46P	3	FL46P

DRILLING INTO VEHICLE IS REQUIRED!



Measure from front wheel well back making a mark on the pinch weld at 13" & 36.5" for Std cab, 13", 36.5" & 47.5" for Ext cab, 13", 44" & 71" Super Crew Cab. 13" 44" 60" 78"



Insert clip nut into body holes at all bracket locations.



Install BRKT assembly to vehicle by attaching FL47 at 13" measurement and FL46D/P (D-Driver side, P-Passenger side) at the remaining measurements. Insert 5/16" flanged bolt through factory hole in pinch weld and through brackets and tighten with 5/16" flanged nut. If there is no hole drill a 5/16" hole through pinch weld.



Insert a 5/16" flanged bolt through bracket and attach to clip nut. Some vehicles you will not have this hole, so you will have to use a self tapping bolt.



TranSender
Std Cab 10-1149, Ext Cab10-1150 , SuperCrew Cab 10-1166
IN465

1997-03 Ford F150/F250 LD
12/2/10

For aluminum boards use steps 6,7,10. For ABS and TPO, use steps 8,9,10.

5)



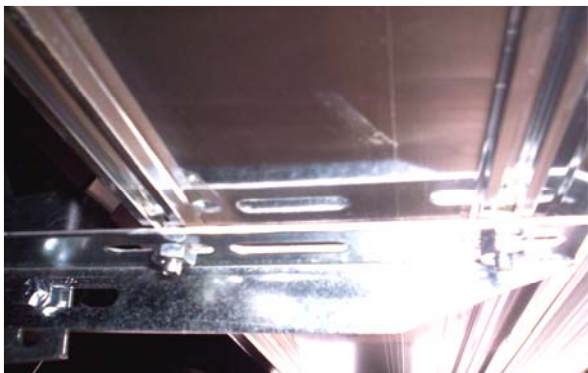
Attach one 3124F to FL47, FL46D, FL46P using 5/16 bolts and nuts. Snug but do not tighten. **(DIFFERENT BRACKET SHOWN)**

6)



For Aluminum Boards: Insert one square headed track bolt into both tracks for each bracket.

7)



Place the board on the brackets with the bolts through the slots. Fasten with 1/4" nuts.

8)



On ABS boards only, apply foam tape and step tread as shown in picture. Center step tread between the ends of the board and keep close to outside edge.

9)



For Molded Boards: Position board where you want it. Install self tapping bolts through bracket into the shoulder of the steel channel on the bottom of the board.

10)

Level board and tighten all and any loose nut and bolts. Repeat for other side.