

Hardware included shown on right.

DRILLING INTO VEHICLE IS REQUIRED!

Tools required:

- 1/2" socket
- 1/2" WRENCH
- Drill
- 5/16 Drill bit
- 3/8" nut driver
- 7/16" Socket



1)



Measure from front wheel well back making a mark on the pinch weld at (STD cab 11" 25" 55" pass side and 11" 55" DR side) (Crew cab 11" 36" 56" 84" pass side and 11"36"84" DR side.)

2)



Drill a 5/16" hole in pinch weld at pre-marked location, to insert a 5/16" flanged bolt through pinch weld and FL21.

3)



Remove tape from underbody to install reinforcement nut at locations you measured in step 1

4)



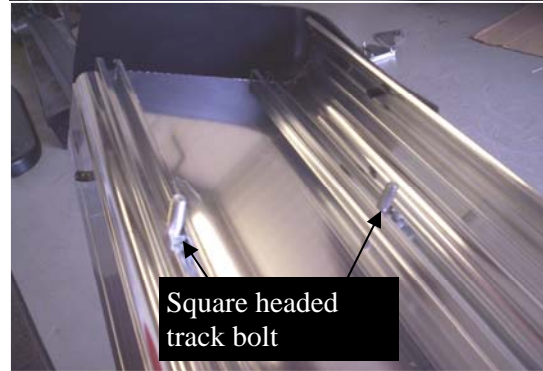
Insert a 5/16 flanged bolt through FL217 and attach a reinforcement nut to bolt and insert into under body. At pre measured locations. Snug but do not tighten at this time.

5)



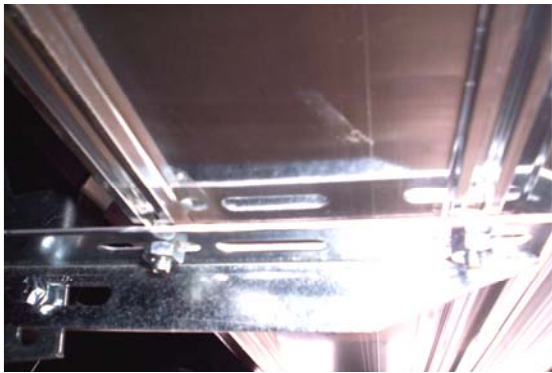
Insert a 5/16" flange bolt through pinch weld and FL217 and tighten with a 5/16" flanged nut. (BRKT show on outside of pinch weld for picture purpose only)

6)



Insert one square headed track bolt into both tracks for each bracket.

7)



Attach 3124F to FL217 using 5/16" nut and bolts, Snug but don't tighten. Place the board on the brackets with the bolts through the slots. Fasten with 1/4" nuts.

8)

Level board and tighten all and any loose nuts and bolts. Repeat for other side.