



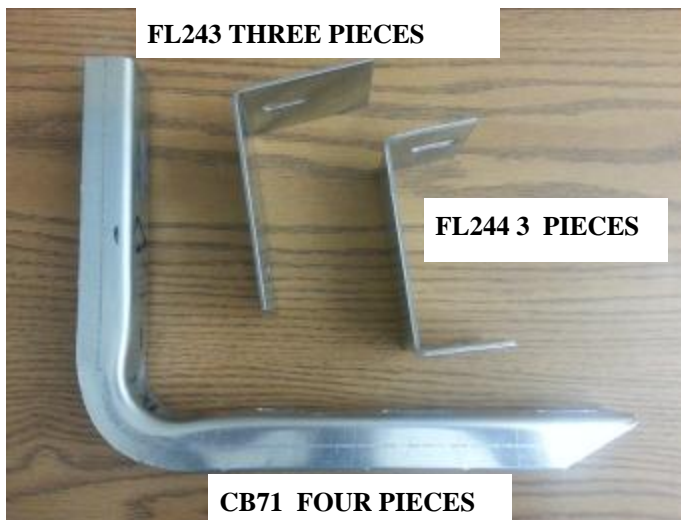
Tools required:

- 1/2" Standard socket
- 13mm socket
- 1/2" Wrench
- 3/8" nut driver
- Drill

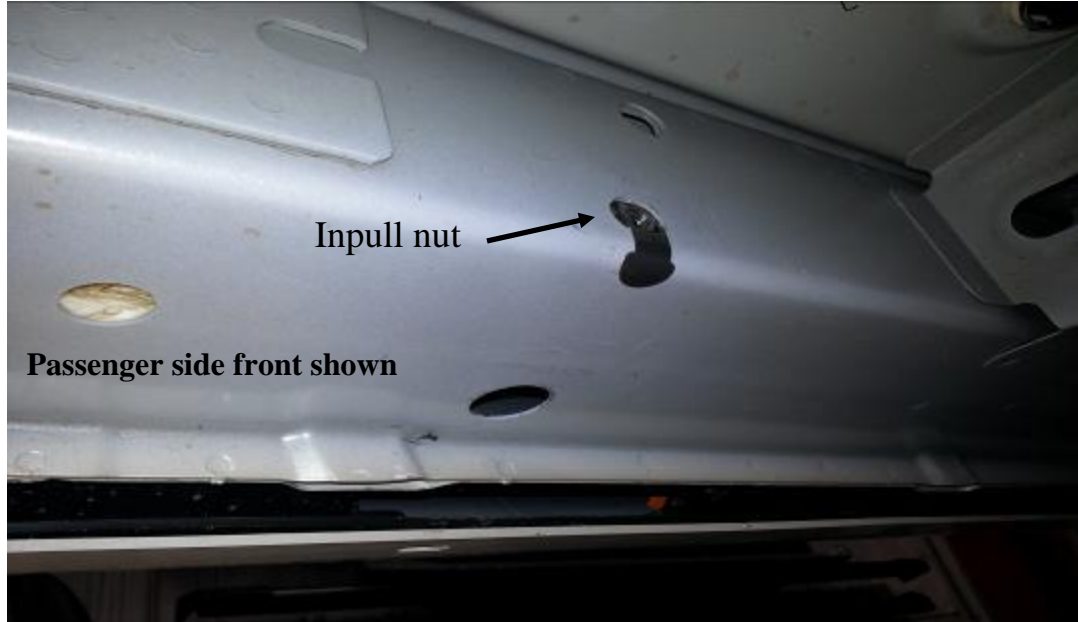
**Thank you for choosing Owens Products.  
Proudly made in the USA.**

**Painting your Premier board is not necessary. The board is made with UV protected ABS plastic that will resist fading and cracking from the sun.**

**Hardware included shown below**



1)



On the underside of the body locate the factory holes as shown. There is a set of these holes at each corner of the underbody. (There may be foam filling in the holes that will need to be pushed into the holes for the fasteners) Insert inpull nut into hole as shown,

2)



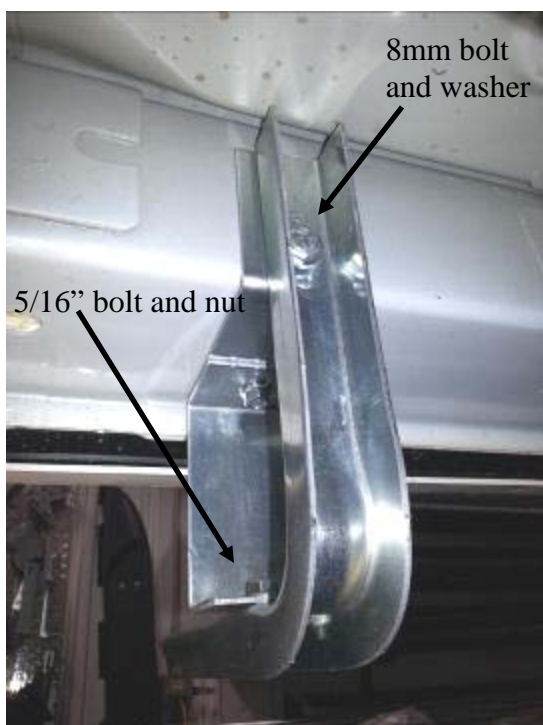
Assemble FL243 and FL244 together as shown using the 1.5" long 5/16" bolt and steel retaining nut. **Use the center hole on the retaining nut.**

3)



Insert the retaining nut into the factory hole. Leave loose. This will get tightened in the next step.

4)



Attach CB71 channel bracket using a 8mm bolt and flat washer into the inpull nut and a 5/16" bolt and nut . **Tighten all bolts.**

Repeat the previous steps for both driver side locations.

*For the passenger side rear location use the FL245 and FL246 brackets and attach the same as in the previous locations.*

5) Refer to included IN453 instruction for attaching the step tread or step pads.

6)



Place the board on the brackets and align front to back. Using the supplied 3/4" long self drilling screws, attach the board to the brackets.