

2013-Current Hyundai Sante Fe

6969-01 6975-01

IN519

Tools Required

- 1/2" Socket
- 1/2" Wrench
- **10mm Socket**
- 14mm Socket
- Drill w/ 3/8 Nut Driver
- **Tape Measure**

Note: No Drilling into the vehicle is required



STEP 1: Measure from the front wheel well. Measure toward the rear of the vehicle. Mark the pinch weld at the following measurements. These marks will be your mounting bracket locations

| | <u>SWB</u> | LWB |
|---|-----------------|-----------------|
| • | BRKT 1- 8" | BRKT 1- 8" |
| • | BRKT 2- 29 1/2" | BRKT 2- 29 1/2" |
| • | BRKT 3- 60" | BRKT 3- 66" |
| | | |



STEP 2: Remove the rubber plug from the frame rail at the 8" bracket location. Insert a threaded retainer nut into the factory hole. Place a 5/16-18 x 1 1/2" bolt through a heavy washer, then through the square slot in a CB78. Thread the bolt into the threaded insert and snug the bracket up to the frame rail.



STEP 3: Remove the rubber plug on the rocker panel just back from the front wheel well. Insert a M10 tab threads are showing. Place an M10 bolt through the large hole in a BT74 and thread into insert. Snug the bolt up to the body.

Next, place $5/16 \ge 3/4$ " bolt through the lower hole of the BT74 and into the side slot of the CB78. Place nut on the bolt and snug up.

STEP 4: For the second bracket at the 29" mark. Remove the M6 bolt just rear of the threaded rod coming through nut into the hole. Fold the flange over on the nut so the the plastic splash on the under side of the vehicle. Place the BT72 over the threads and place an M6 flange nut supplied in the hardware pack over the threads. Then replace the M6 bolt removed with an M6 bolt supplied in the hardware pack. Make sure the bent side is facing outward. Snug both up to the body of the vehicle.



BRKT 1 INSTALLED

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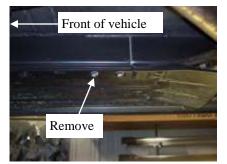


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STEP 5: Remove the front bolt on the frame rail with 14mm socket. Place the bolt through the rear square slot on a CB78 and snug bolt back into the hole it was removed from.



STEP 7: Remove 2 rubber plugs at the final bracket location, 60" for the SWB 66" for the LWB. The first plug is located directly in front of the rear mudflap. The other is on the body looking up. Place a $5/16 \ge 11/2$ " bolt through the top flange of a FL252. Make sure the bolt threads are pointing upward. Screw on a reinforcement retainer nut onto threads, only a couple turns. Slip the nut into the hole in the body where the rubber plug was removed from. Then snug the bolt up to the body of the car.

STEP 6: Mount a BT75 between BT72 and CB78 with a 5/16x 3/4" bolt and nut on both ends. The picture shows the complete 29" bracket location installed.



STEP 8: Place an M10 tab nut in to the hole in the rocker panel where the rubber plug was removed. Place an M10 bolt through the large hole of a BT73 on the SWB, and a BT76 on the LWB. Snug this bolt up to the rocker panel. Bolt the lower side of the BT to the top flange of the FL252 as shown in the photo with a 5/16 nut and bolt.



STEP 9: Apply foam tape to the top side of the board where it will meet the vehicle. Make sure the surface is clean and dry.

FOR STEP TREAD



Wipe off surface where step tread will be placed.



Position step tread where you want it. Then holding step tread in place remove adhesive cover one row at a time and press firmly to hold in place.



<u>NOTE</u>: For the LWB Sante Fe, the mud flap directly in front of the rear wheel will need to be removed before the board is placed on the vehicle. There are 3 Phillips head screws that mount the flap to the vehicle. This step can be skipped on the SWB sport version.

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STEP 10: Make sure all fasteners are tightened on all bracket locations. Place board on the mounting brackets. Position the board so it is even front to back. Also make sure the back side of the board is approximately 3" away from the pinch weld.



<u>STEP 11</u>: Attach the board to the brackets by inserting self tapping screws through the slot in the bracket and into the metal channel on the bottom of the running board as shown in the figure above.

NOTE: To allow for easier mounting, with a sharpie mark the 6 locations where the self tapping screws will be located. Remove the board from the brackets and drill pilot holes in the marked locations with a 3/16 drill bit. Place the board back on the brackets and mount



Repeat all steps to opposite side. Enjoy your Owen's running boards.

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