

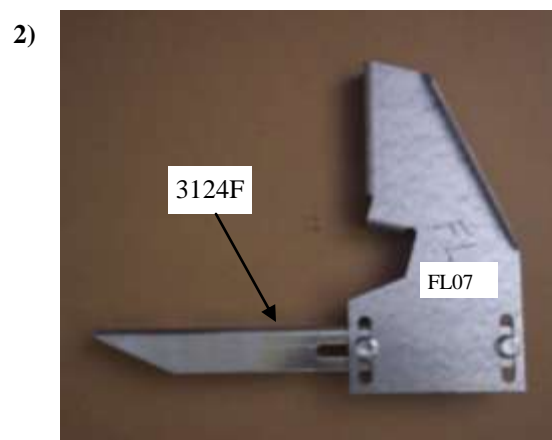
Tools required:

- 1/2" socket, 1/2" wrench,
- 3/8" nut driver, Tape Measure

- 1) Measure back from front wheel well, shown in **Fig. 1**, at the distance of 17", 41", and 62". For full size crew cab, use another bracket at the 78" location. Mark these bracket location centers.
- 2) Assemble **FL07** to **3124F** using two 5/16" flanged nuts and bolts, shown in **Fig. 2**. But leave loose to adjust board later.
- 3) Attach brackets to vehicle at measurements, 17", 41", and 62" using 5/16" flanged nuts and bolts through the hole in the pinch weld, or 8mm bolts and into factory nut in GMC models **Fig. 3**. **In all bracket locations** remove the rubber plug from the body, shown in **Fig 4**, insert the clip nut, shown in **Fig. 5**. Attach brackets at these measurements using 5/16" flanged nuts and bolts through the hole in the pinch weld, and 5/16 flanged bolt into the clip nut.

**NOTE:** GMC models have factory welded nut in the top location as well. Use 8mm bolt instead of the clip nut.

Apply foam tape to top edge of the board. Apply logo and step tread to clean and dry running board. As shown **Fig 6**





Owens Glastep

IN524

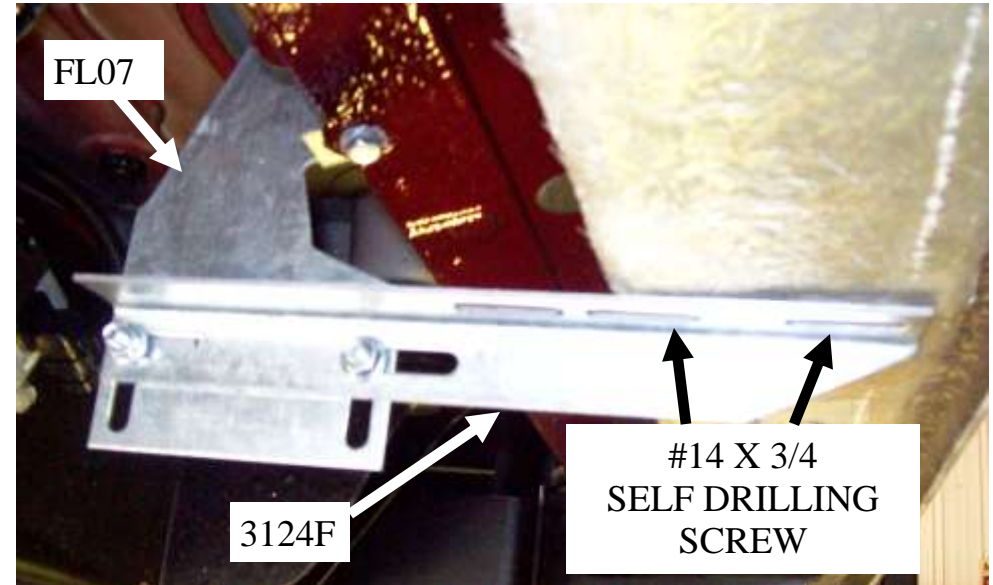
Product No: 3206-3207-3208

No drilling into vehicle is required

2014-2017 Chevy/GMC Full Size Pickup

03/21/17

Diesel



On passenger side slide the BT80 bracket in between the Diesel DEF tank and under side of rocker with a 5/16" spring clip mounted in hole of BT80, at the 17" and 41" locations, insert 5/16 x 1 1/2" bolt with washer through FL568 then secure through the holes in rocker and into the spring clip tighten making sure the FL568 is straight when tightening.

Place the board on the brackets and align up on the vehicle. There is a driver and a passenger side board. Attach to the brackets using #14 X 3/4" long self drilling screws, making sure you are drilling through steel mounting pad on under side of board.