



IN 530

Product No. 82342

Promaster Rear Step

12/10/15

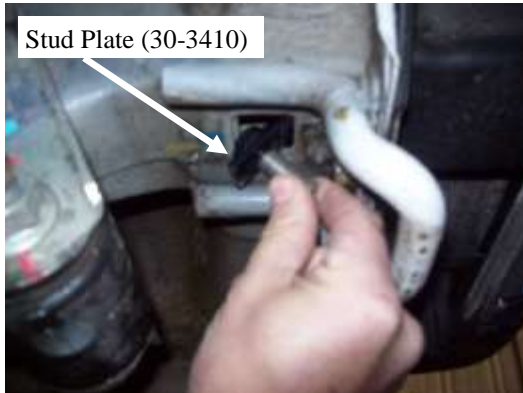
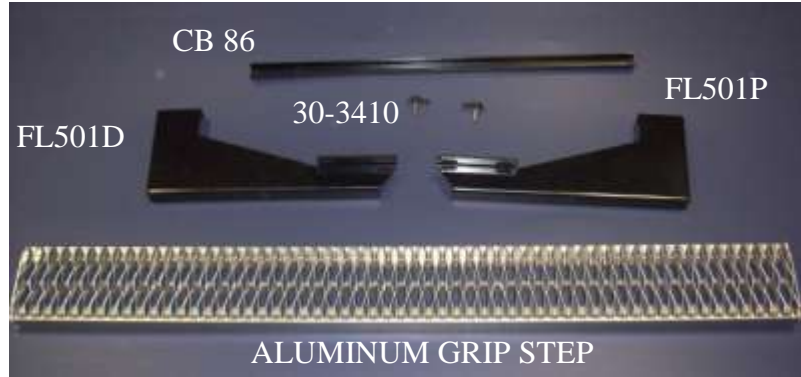
Tools Required

- 1/2" Socket
- 1/2" Wrench
- 3/4" Socket
- 7/16" Socket
- 7/16" Wrench
- 14mm Socket
- 14mm Wrench

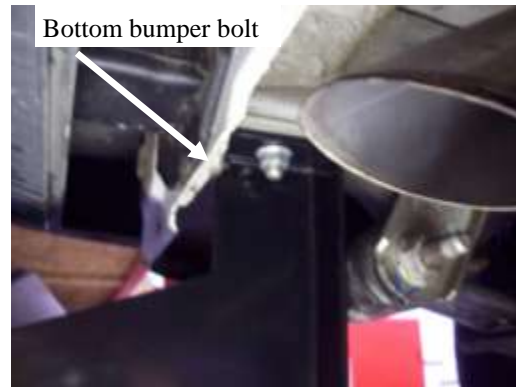
Hardware Included

- 1- Bolt pack
- Brackets
- Step

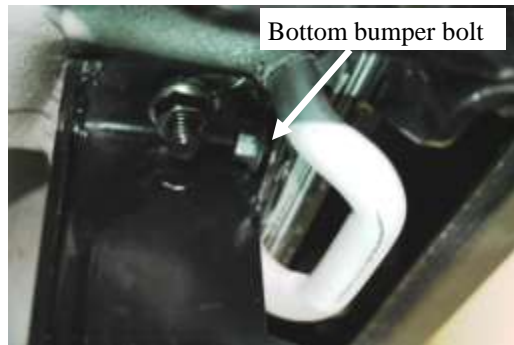
NO DRILLING INTO VEHICLE IS REQUIRED!



1. Remove Square plug in rear frame, insert stud plate assembly(30-3410) on both sides.



2. On driver side remove the nut that is holding the bottom of the bumper with a 14mm wrench remove bolt, place FL501D up over bolt of the stud plate assembly place 1/2-13 flange nut onto bolt and hand tighten, Replace the bottom bumper bolt making sure comes through the slot in FL501D and replace nut, leave loose for later adjustment.



3. Place FL501P up over bolt, same as Driver

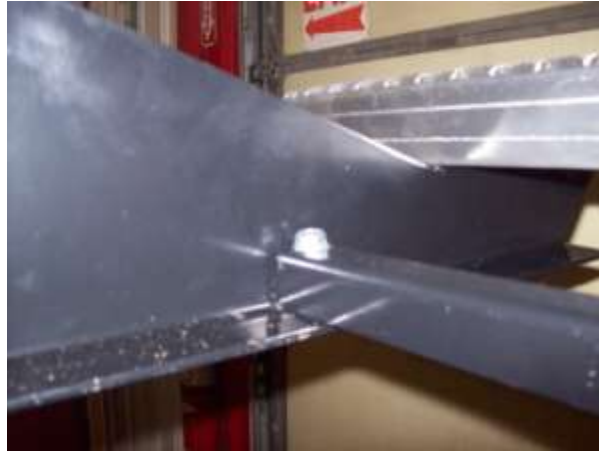


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4. Place CB86 between FL501D and FL501P drop 5/16 x 1 1/2" flange bolt through the channel so threads come through the hole in bottom flange of the brackets on each side and put on 5/16 flange nut.



5. Place Aluminum Grip step onto bracket, place a flat washer onto 1/4-20 x 1" bolt, put up through bracket and through hole in bottom lip of the aluminum Grip step tighten the 1/4 flange nut onto each bolt.

6. Once all bolts and nuts are in place tighten all nuts.