



Product No. 82343

IN 531

Ford Transit Rear Step

Tools Required

- 1/2" Socket
- 1/2" Wrench
- 15mm Socket
- 7/16" Socket
- 7/16" Wrench

Hardware Included

- 1- BOLT PACK

NO DRILLING INTO VEHICLE IS REQUIRED!



ALUMINUM GRIP STEP



1. If vehicle is equipped with trailer hitch remove the two bolts on driver side then place bolts through the FL502D bracket, If not equipped with trailer hitch use the two 12mm bolts supplied in the bolt package.



2. For the Passenger side repeat the same process as Driver side.



3. Place CB87 between FL502D and FL502P drop 5/16 x 1 1/2" flange bolt through the channel so threads come through the hole in bottom flange of the brackets on each side and put on 5/16 flange nut.



4. Place Aluminum Grip step onto bracket, place a flat washer onto 1/4-20 x 1" bolt, put up through bracket and through hole in bottom lip of the aluminum Grip step tighten the 1/4 flange nut onto each bolt.

5. Once all bolts and nuts are in place tighten all nuts.