



Ford Aluminum Body

Product No.
10-1278 & 10-1279

IN 556

4" Drop

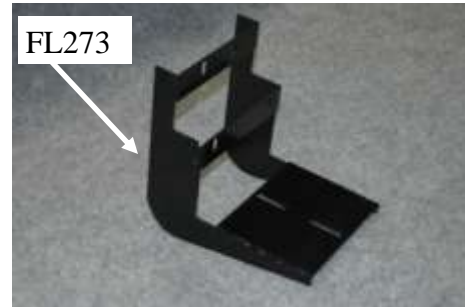
02/28/17

Tools Required

- 13mm Socket
- 13mm Wrench
- 3/8" Nut driver on Drill
- 7/16" Socket
- 5.5 Socket or 7/32"

Hardware Included

- BRACKETS SHOW ON RIGHT
- 1- BOLT PACK



Torque Specification:

M8 Flange Nut - 20 Ft Lbs.



DRIVER

PASSENGER

LOCATION 1: 16"
 LOCATION 2: 53" Std Cab
 LOCATION 2: 67" Super Cab
 LOCATION 2: 38" Crew Cab
 LOCATION 3: 80" Crew Cab

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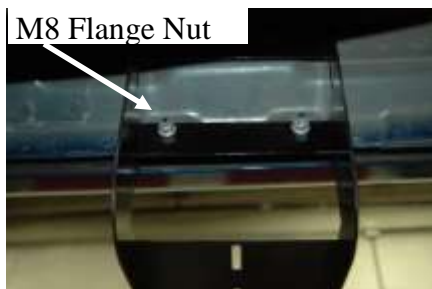


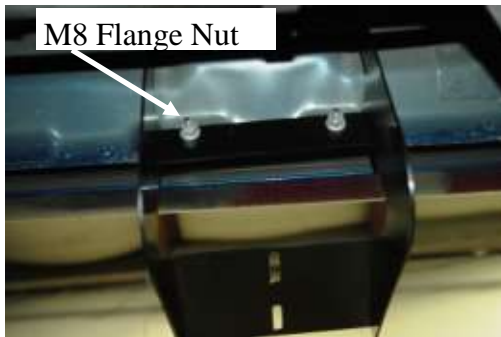
Install in 1st location Driver side

Slide plastic washer onto each of the 3 studs then slide the FL273 bracket over the studs on the back of the rocker panel.

Place three M8 Flange nuts supplied in bolt package onto the studs.

Tighten up the nuts onto the studs but leave loose for now for adjustment later.



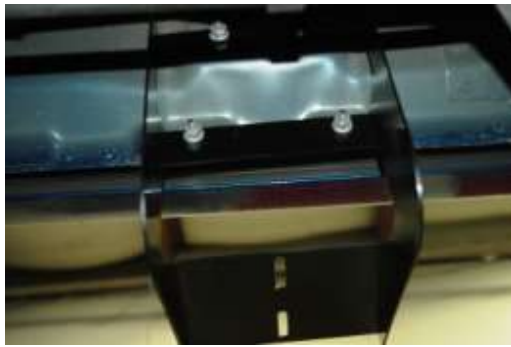


Install in 2nd location Driver side

Slide plastic washer onto each of the 3 studs then slide the FL273 bracket over the studs on the back of the rocker panel.

Place three M8 Flange nuts supplied in bolt package onto the studs.

Tighten up the nuts onto the studs but leave loose for now for adjustment later.



Install in 3rd location Driver side

On Super Crew Cab only

Slide plastic washer onto each of the 3 studs then slide the FL273 bracket over the studs on the back of the rocker panel.

Place three M8 Flange nuts supplied in bolt package onto the studs.

Tighten up the nuts onto the studs but leave loose for now for adjustment later.

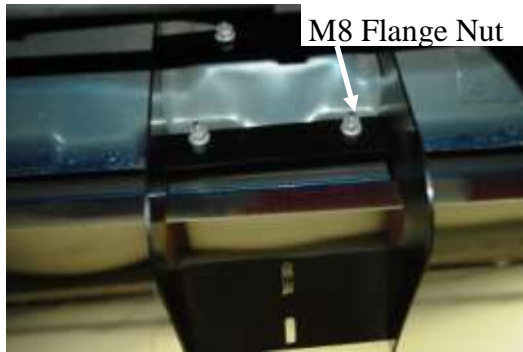


Install in 1st location Passenger side

Slide plastic washer onto each of the 3 studs then slide the FL273 bracket over the studs on the back of the rocker panel.

Place three M8 Flange nuts supplied in bolt package onto the studs.

Tighten up the nuts onto the studs but leave loose for now for adjustment later.

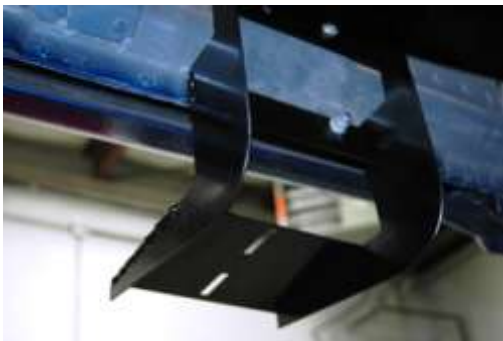


Install in 2nd location Passenger

Slide plastic washer onto each of the 3 studs then slide the FL273 bracket over the studs on the back of the rocker panel.

Place three M8 Flange nuts supplied in bolt package onto the studs.

Tighten up the nuts onto the studs but leave loose for now for adjustment later.



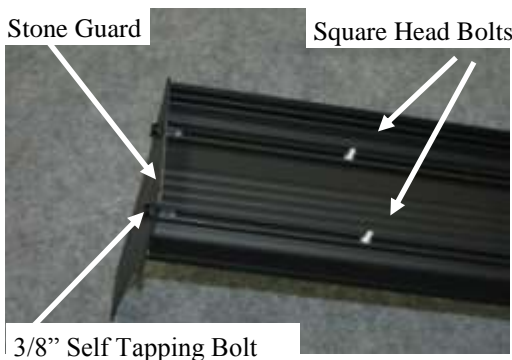
Install in 3rd location Passenger side

On Super Crew Cab only

Slide plastic washer onto each of the 3 studs then slide the FL273 bracket over the studs on the back of the rocker panel.

Place three M8 Flange nuts supplied in bolt package onto the studs.

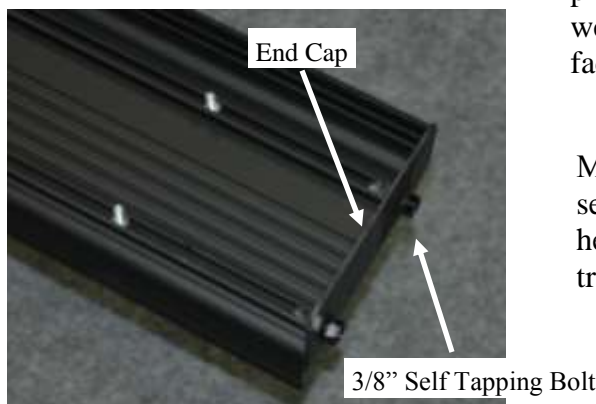
Tighten up the nuts onto the studs but leave loose for now for adjustment later.



For Aluminum Boards

Slide square head bolt into both the front track and rear track for each bracket location.

After sliding all bolts into track mount the front stone guard onto board using two 3/8" self tapping bolts into tracks that the square head bolts were inserted into. Make sure the tread tape is facing inward to match on board.



Mount the end cap onto board using two 3/8" self tapping bolts into tracks that the square head bolts were inserted into. Make sure the tread tape is facing inward to match on board.



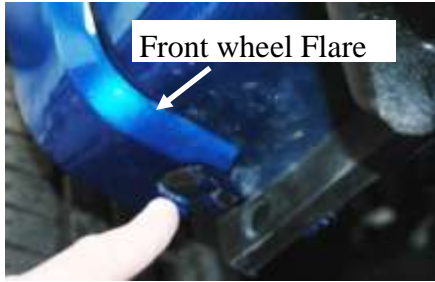
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For vehicles with flares around wheels it will be necessary to pop the christmas tree securing it on the underside as shown in photo to gain access to the two screws securing the lower plastic guard.



With Flare



Without Flare

Remove the two screws using a 5.5 mm socket or 7/32"



Once the two screws are removed pop the Christmas tree shown in above photo and clip in the lower photo out to remove the lower plastic guard. Replace and tighten screws with 5.5mm socket to secure inner wheel well splash shield. Then on the vehicle with flare pop the lower Christmas tree back into hole in body to re-secure the flare to vehicle.



Place the board onto the brackets line up the bolts on the aluminum boards with the slots in brackets. Notches on boards go to the front where the plastic guards have been removed.



Center the board from front wheel well to rear of the cab and put nuts on the bolts coming through bracket and tighten the nuts



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In the front wheel well, mount stone guard with self tapping screws. For vehicle with wheel flares Place the 3/8" thick plastic spacer between the flare and the body sheet metal.

Make sure self tapping screw goes through the center of spacer and tighten.



For Plastic Boards or Stainless

Place the running board on the brackets and install the self tapping screws through the bracket and into the galvanized steel plate on the under side of the board.

