# 2015 Colorado/ Canyon IN 602 Full Length

#### **Tools Required**

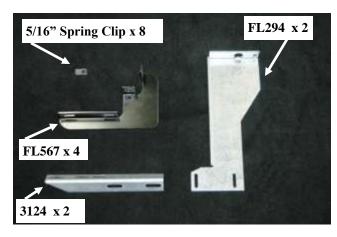
- 1/2" Socket
- Ratchet
- 1/2" Wrench
- 18mm Socket
- 3/8" Nut driver on Drill

#### **Torque Specification:**

1/4" Bolts - 6 Ft Lbs. 5/16" Bolts - 19 Ft Lbs. M12 Bolts - 67 Ft Lbs.

#### **Hardware Included**

- BRACKETS SHOW ON RIGHT
- 1–BOLT PACK



### **Locate Driver and Passenger Bracket Locations**

Measuring from the front wheel well back, mark the following locations on the pinch weld. There will be factory holes in line with these marks that will be

### **DRIVER**

## **PASSENGER**

LOCATION 1: 13" LOCATION 1: 13" LOCATION 2: 76 1/2" LOCATION 2: 75 1/4"



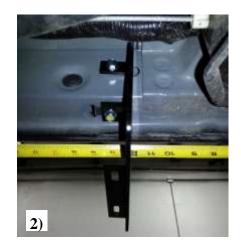
1) At each of the measurements above remove the rubber plug in the holes and slide 5/16" spring clips supplied in bolt package into the larger hole slide toward the smaller hole until clip snaps into position.

Picture #1

2) Once all spring clips are mounted into position. Place the FL567 bracket up to the inside rocker panel and thread 5/16" x 3/4" bolts into the spring clips. Make sure brackets are onto the vehicle straight before tighten bolts.

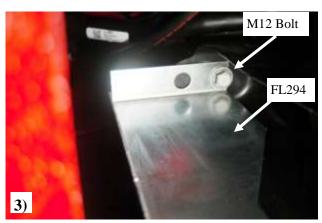
Picture #2

Repeat in all remaining locations on Cab.





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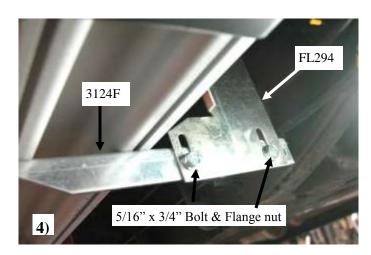


3) On the bed of the truck locate the bolt securing the frame to the bed.

Remove the M12 bolt with a 18mm socket. Place the bolt through the hole in the FL294 bracket and reinstall into the location remove from

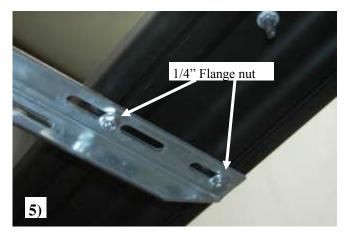
Make sure the FL294 bracket is straight before tightening completely.

Picture #3



4) Mount the 3124F angle onto FL294 with two 5/16" x 3/4" bolt and flange nuts.

Picture #4



5) Slide hex head bolt into both the front track and rear track for each bracket location.

Place the board on the brackets with the bolts through the slots. Fasten with 1/4" flange nuts.

Picture #5

## Repeat on other side.

Level board and tighten any and all loose nuts and bolts on both sides.



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