



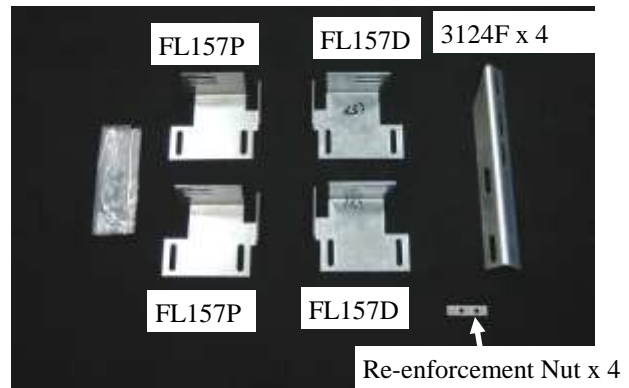
Tools Required

- Ratchet
- 1/2" Socket
- 1/2" Wrench
- 7/16" Socket
- Tape Measure
- Drill
- 11/32" Drill Bit

Hardware Included

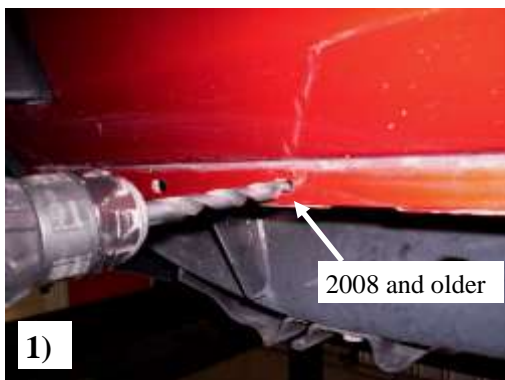
- BRACKETS SHOW ON RIGHT
- 1- BOLT PACK

No Drilling into Vehicle is Required



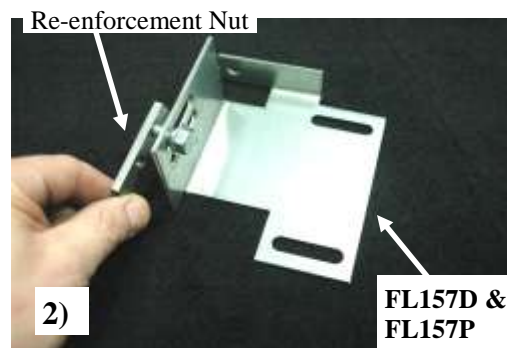
Torque Specification:

1/4" Bolts - 6 Ft Lbs.
5/16" Bolts - 19 Ft Lbs.



The bracket locations should be measured from front of pinch weld to approx. locations. The front 12", middle 36 at rear. You may need to drill for clearance. **Picture #1**

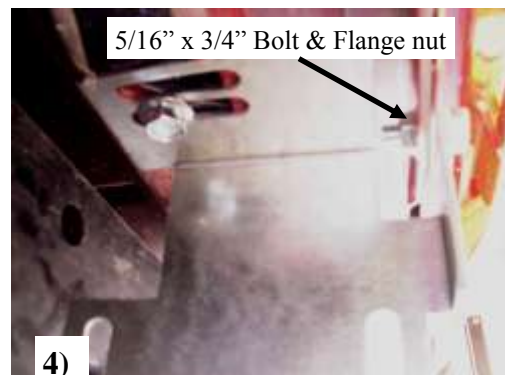
Note: 2009 and newer vehicles have hole in pinch weld so drilling is not required.



Attach bolt and re-enforcement nut onto the bolt engaging a couple threads as shown. Brackets with 2 slots are for the front and rear locations. **Picture #2**



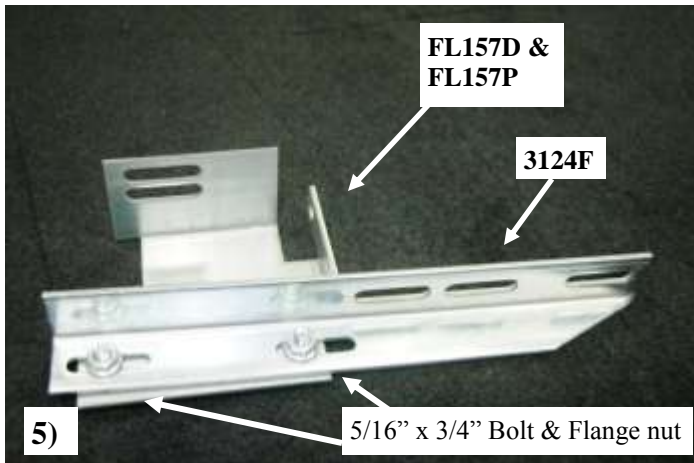
Insert the re-enforcement nuts into hole under vehicle at the measured locations as stated in **Picture #1**



Straighten bracket and bolt through pinch weld as shown above. Tighten bolts

Repeat all 4 locations

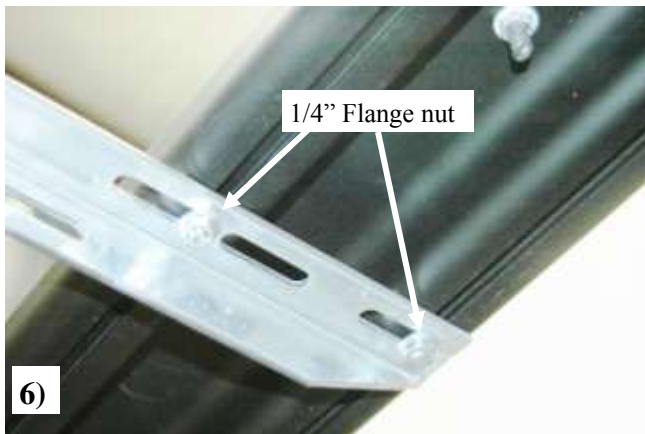
Repeat all 4 locations



Attach a 3124F angle bracket to the FL157D and FL157P with 5/16" bolts and nuts. Snug but do not tighten at this time.

Picture #5

Repeat on all 4 locations.



Slide (1) hex head bolt into both the front track and rear track for each bracket location.

Place the board on the brackets with the bolts through the slots. Fasten with 1/4" flange nuts. **Picture #6**

Repeat on other side of vehicle

7) **Level board and tighten any and all loose nuts and bolts on both sides.**



Jeep Wrangler 2 Door

Product No. **10-1313**

IN 604

Fusion Boards

