



Fusion Full length Boards

Product No. 10-1315

IN606

2014-C GM Full Length Board 6.5'

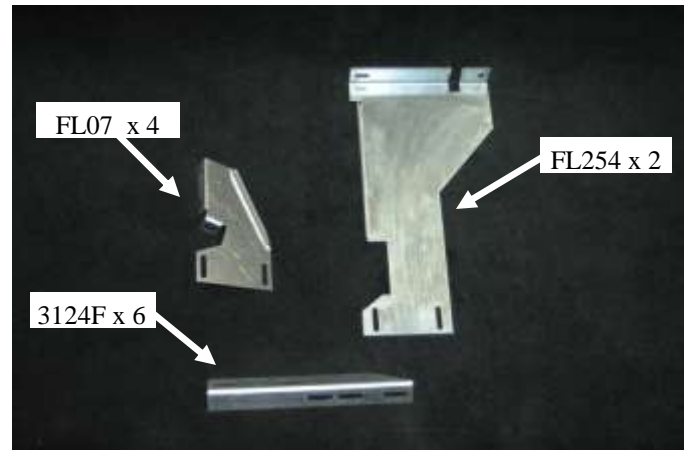
Tools Required

- 1/2" Socket
- 1/2" Wrench
- 7/16" Socket
- 18mm Socket
- 13mm socket
- 3/8" Nut Driver on Drill

Hardware Included

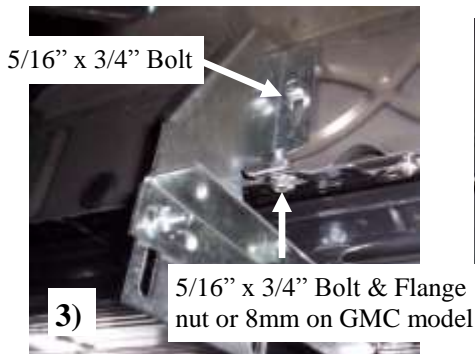
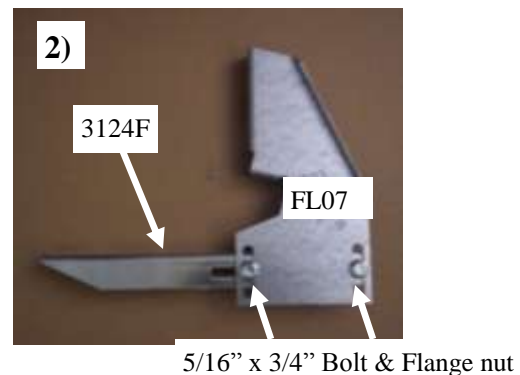
- BRACKETS SHOW ON RIGHT
- 1- BOLT PACK

Note: No Drilling into the vehicle is Required



Torque Specification:

- 1/4" Bolts - 6 Ft Lbs.
- 5/16" Bolts - 19 Ft Lbs.
- M8 Bolt - 11 Ft Lbs.
- M10 Bolt - 40 Ft Lbs.



Measure back from front wheel well, shown in **Picture 1** at the distance of 17" and 41", on Standard cab. 17" and 62" on Double cab. 17" and 78" for Crew cab. Mark these bracket location centers.

Assemble **FL07** to **3124F** using two 5/16" flanged nuts and bolts, shown in **Picture 2**. But leave loose to adjust board later.

Attach brackets to vehicle at measurements using 5/16" flanged nuts and bolts through the hole in the pinch weld, or 8mm bolts and into factory nut in GMC models **Picture 3**. **In all bracket locations** remove the rubber plug from the body, shown in **Picture 4**, insert the clip nut, shown in **Picture 5**. Attach brackets at these measurements using 5/16" flanged nuts and bolts through the hole in the pinch weld, and 5/16" flanged bolt into the clip nut.

NOTE: GMC models have factory welded nut in the top location as well. Use 8mm bolt instead of the clip nut.

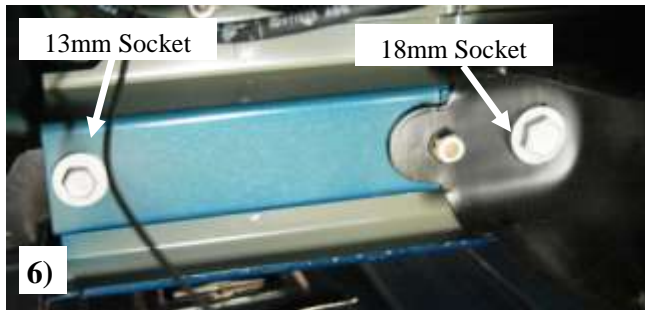


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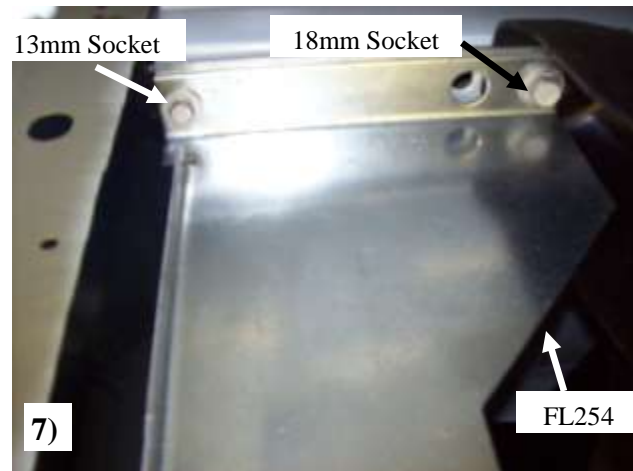
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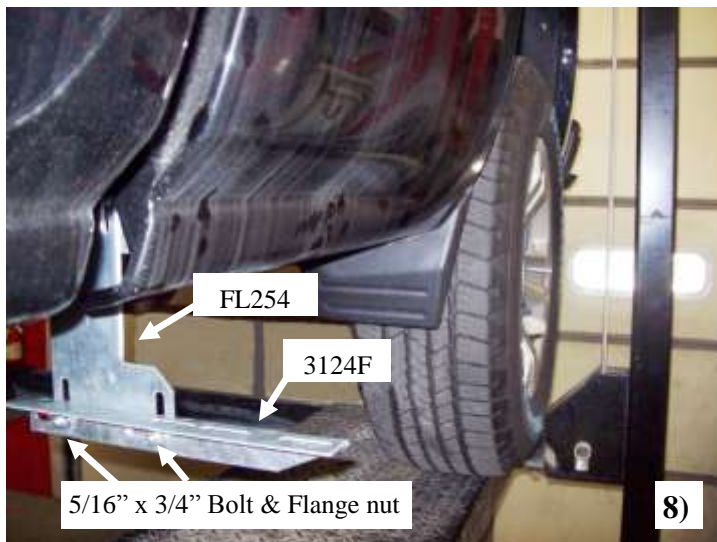


6) Locate the front cross members on the driver side of the truck. In the front shown in **Picture 6**, remove the two OEM bolts using a 13mm and 18mm wrench. Next locate the rear and remove the OEM bolt using a 18mm wrench.



7) Starting with the front cross member, put the rear OEM bolt inside your 18mm socket. Place the bolt first through the rear hole of a FL254. Thread the bolt back into the hole it was removed from previously. Do not tighten the bolt all the way.

Repeat the same process for the front OEM bolt and a 13mm socket. The picture above shows the FL254 mounted using the two factory bolts. **Picture 7**



8) Using two 5/16" nuts and bolts on each bracket, mount two 3124F to the bottom slots of the installed FL254. Hand tighten the bolts to allow for further adjustment of the board when it is installed.

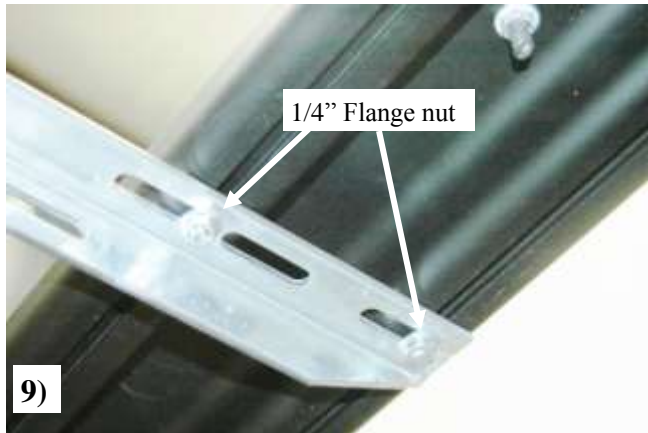


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9) Slide (1) hex head bolt into both the front track and rear track for each bracket location.

Place the board on the brackets with the bolts through the slots. Fasten with 1/4" flange nuts.

Picture #9

10)

Repeat on other side.

Level board and tighten any and all loose nuts and bolts on both sides.

