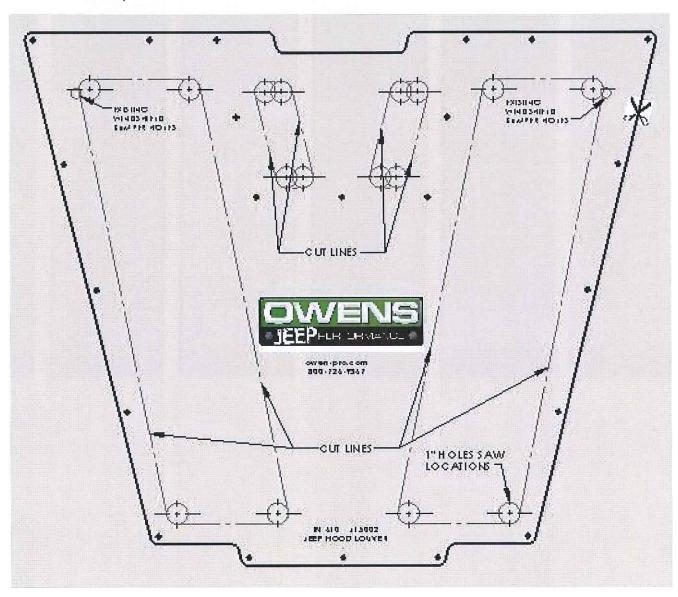
THIS GOES ON RIGHT SIDE OF CUTOUT

TOOLS REQUIRED:

- SCISSORS & SHARP HOBBY KNIFE
- MASKING TAPE & SHARPIE MARKER
- AUTOMATIC CENTER PUNCH OR PUNCH AND HAMMER
- DRILL MOTOR WITH A 3/16" DIAMETER DRILL BIT & 1" HOLE SAW
- HIGH SPEED CUT OFF WHEEL (ELECTRIC OF PNEUMATIC)
- TOUCH UP PAINT
- ANTI-SIEZE COMPOUND
- 1/8" ALLEN WRENCH
- 3/8" WRENCH OR SOCKET AND RATCHET
- FILES, SANDPAPER



Product No.

J15002

IN610

THIS GOES ON LEFT SIDE OF CUTOUT

- 1. REMOVE HOOD FROM VEHICLE AND PLACE ON A TABLE. REMOVE THE WINDSHIELD BUMPER AND FOOTMAN LOOP.
- 2. USING SCISSORS OR A HOBBY KNIFE CUT OUT THE OUTSIDE EDGE OF THE TEMPLATE, AND EXISTING WINDSHIELD BUMPER HOLE CIRCLES.
- 3. ALIGN THE TWO WINDSHIELD BUMPER HOLES WITH HOLES IN HOOD (MAKING SURE TEMPLATE IS SQUARE ON HOOD AND TAPE THE TEMPLATE TO HOOD).
- 4. WITH A CENTER PUNCH AND HAMMER PUNCH THE CENTERS OF EACH HOLE. MAKE SURE NOT TO HIT PUNCH TOO HARD, THIS WILL DEFORM THE HOOD METAL.
- 5. REMOVE TEMPLATE.
- 6. MARK ON HOOD WHICH HOLE WILL BE DRILL WITH 1" HOLE SAW, AND DRILL ONLY THROUGH THE TOP LAYER OF THE HOOD AND NOT THROUGH THE CROSS BRACING ON UNDERSIDE.
- 7. USING A SHARPIE MARKER, MARK THE LINES BETWEEN THE EDGES OF THE HOLES CUT WITH THE 1" HOLE SAW AS SHOWN ON THE TEMPLATE.
- 8. CUT ALONG THE LINE WITH CUT OFF WHEEL, MAKING SURE TO ONLY CUT THROUGH THE TOP LAYER OF METAL ON HOOD NOT THROUGH THE CROSS BRACING ON THE UNDERSIDE.
- 9. SAND THE SHARP EDGES DOWN WITH SAND PAPER AND COAT THE EDGES WITH TOUCH UP PAINT TO PREVENT RUST.
- 10. PLACE THE LOUVER ONTO HOOD AND DRILL CORNER HOLES, WITH A 3/16" DIAMETER DRILL BIT. PUT IN BUTTON HEAD BOLTS AND SECURE WITH NUTS ON UNDERSIDE OF HOOD, JUST FINGER TIGHT AT THIS TIME.
- 11. DRILL THE REMAINING HOLES AROUND THE LOUVER USING THE LOUVER AS THE TEMPLATE.
- 12. REMOVE THE LOUVER AND CLEAN UP SHAVINGS, THEN USING TOUCH UP PAINT AROUND EACH OF THE HOLES DRILLED TO PREVENT RUST.
- 13. REINSTALL THE LOUVER ON TO HOOD USING ANTI-SIEZE ON THE STAINLESS BUTTON HEADS THREADS, FINGER TIGHTEN ALL NUTS ON THREADS BEFORE TIGHTENING WITH 1/8" ALLEN WRENCH AND 3/8" WRENCH. (BECAREFULL NOT TO OVER TIGHTEN AS THREADS ON STAINLESS BOLTS GALL VERY EASILY).
- 14. REINSTALL HOOD ON TO THE VEHICLE.