

Tools required:

- Ratchet
- 1/2" Socket
- 13mm Socket
- 1/2" Wrench
- 13mm Wrench
- 3/8" Nut driver on Drill
- 7/16" Socket
- Tape measure

NO DRILLING INTO VEHICLE IS REQUIRED!



6 Pcs Ext/Dbl and Crew

4 Pcs Reg. Cab

Torque Specification:

- 1/4" Bolt - 6 Ft Lbs.
- 5/16" Bolts - 19 Ft Lbs.
- M8 Bolt - 11 Ft Lbs.

Estimated time of Installation:
 30 minutes

1)



Measure from front wheel well back

Reg. Cab— 17" & 41"

Ext/Dbl Cab—17",41 ",69 "

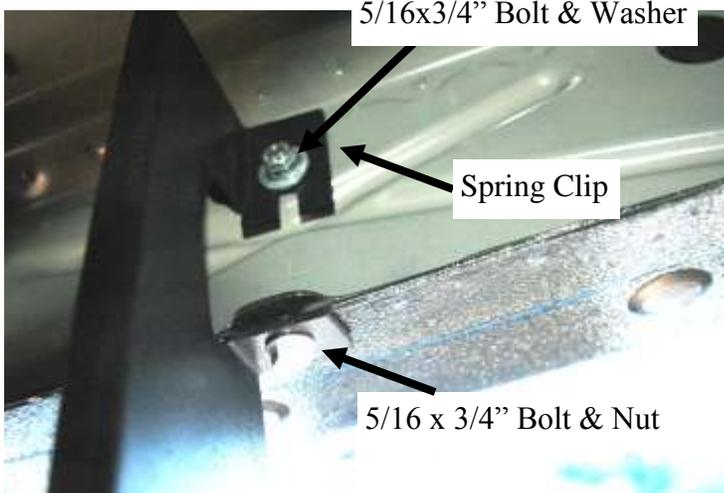
Crew Cab—17", 41", 78"

2)



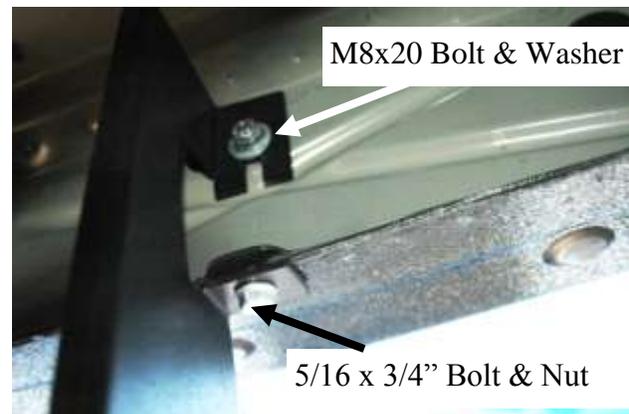
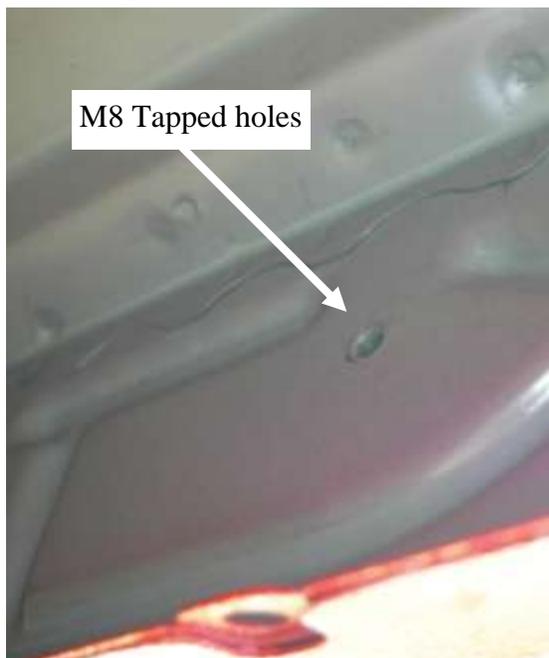
Remove the round plastic cap covering the large hole with a screw driver located on rear of the rocker panel. Slide a spring clip into hole until it snaps into the other hole.

3)



Attach brackets to vehicle by inserting a 5/16" x 3/4" bolt into the spring clip and 5/16" x 3/4" bolt and nut through the pinch weld hole. And 8mm bolt on GMC models.

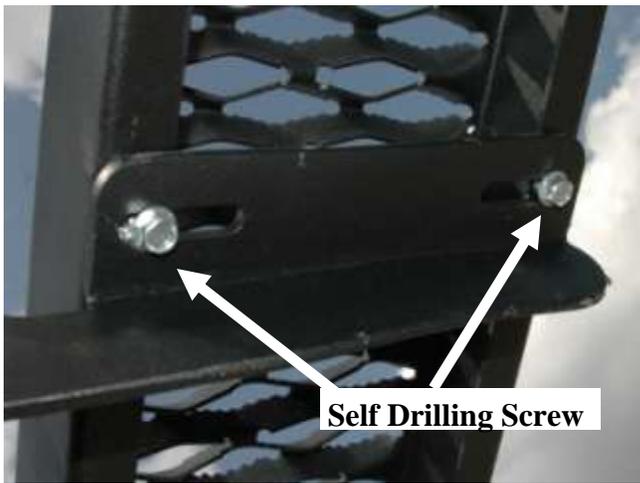
Note: GMC & some Chevy models have factory welded nuts in top position as well. Use 8mm bolt instead of spring clip nut.



On some models you will find tapped hole in the locations for the bracket. With these use the M8 bolt through a flat washer to secure the top of bracket to the rear of the rocker panel as shown in photo.

For Grit Strut Boards

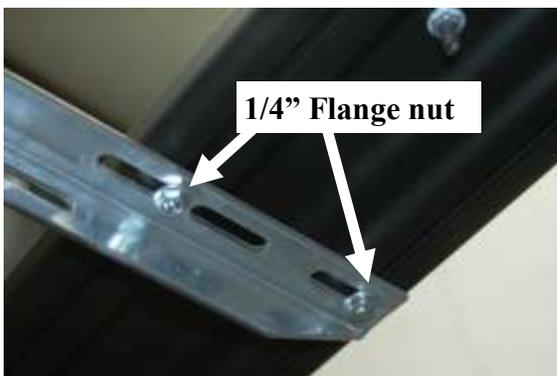
4A)



Place the board on the brackets and center up on the cab of the vehicle from front to rear. Attach to the brackets using #14 X 3/4" long self drilling screws.

For Fusion Boards

4B)



Slide (1) hex head bolt into both the front track and rear track for each bracket location.

Place the board on the brackets with the bolts through the slots. Fasten with 1/4" flange nuts.

For Stainless Boards

4C)



Place the board on the brackets and center up on the cab of the vehicle from front to rear. Attach to the brackets using #14 X 3/4" long self drilling screws into the shoulder of the steel channel on the bottom of the board.

For Grit Strut Boards



For Fusion Boards



For Stainless Boards

