



IN 675

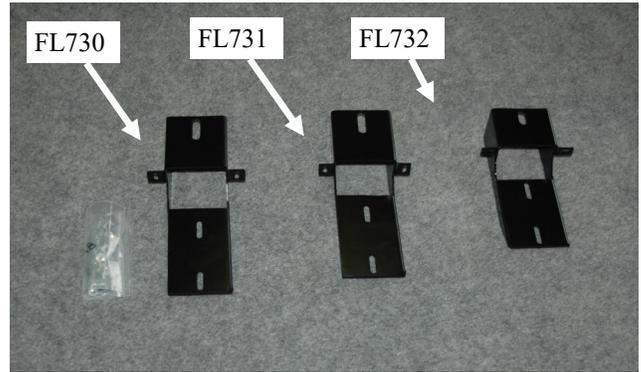
Tools Required

- Ratchet
- 13mm Socket
- 7/16" Socket
- 7/16" Wrench
- 3/8" Wrench
- Drill w/ 3/8" Nut Driver
- Tape Measure

Hardware Included

- BRACKETS
SHOW ON
RIGHT
- 1- BOLT PACK

No Drilling into Vehicle is Required



Torque Specification:

- M8 Bolt - 11 Ft Lbs.
- 1/4" Bolt - 8 Ft Lbs.



Measure from the front wheel well at lowest point on pinch weld to locate bracket positions.

Front

FL730 the first hole in the factory pinch weld is at 8 1/4" and the hole for M8 bolt is at 10 3/4"

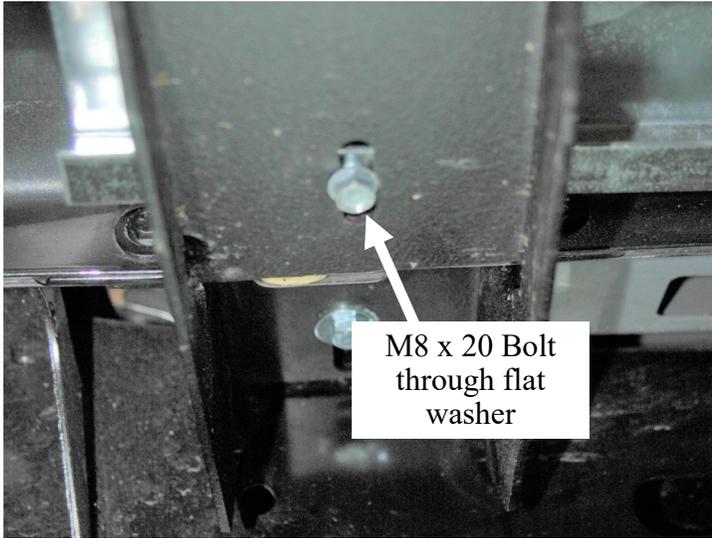
Middle

FL731 the first hole in the factory pinch weld is at 34 3/4" and the hole for M8 bolt is at 37 1/8"

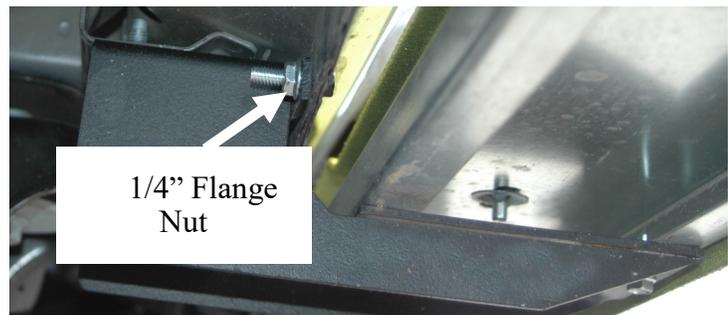
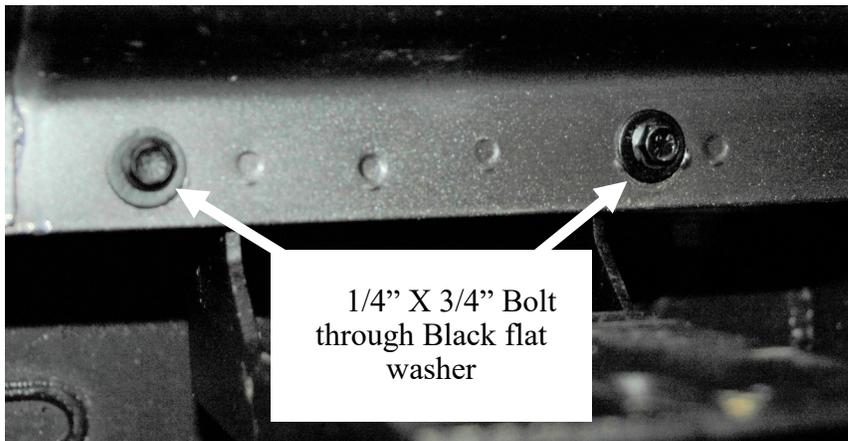
Rear

FL732 the first hole in the factory pinch weld is at 61 1/4" and the hole for M8 bolt is at 64"

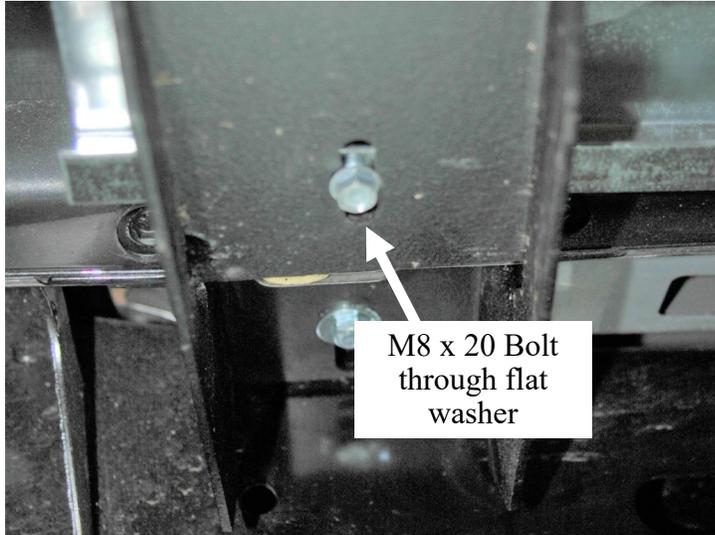
Driver Front



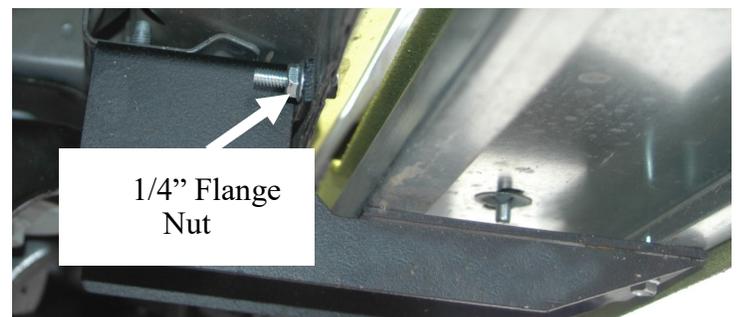
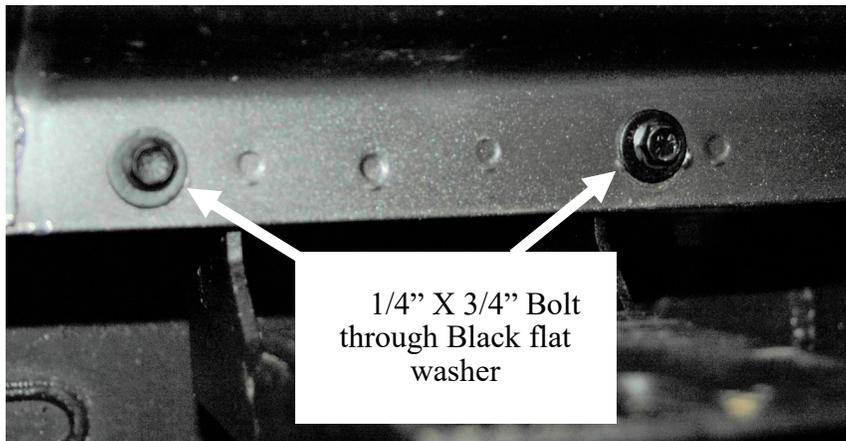
- 1) Put a silver flat washer over the threads of the M8 x 20 hex head bolt in bolt package and place the bolt through the top of the longest bracket FL730 and thread the bolt into the threads located at 10 3/4" this will line the holes of the bracket to the holes in the pinch weld. Take a 1/4" x 3/4 bolt put a black washer then through both of the holes in pinch weld and bracket and put a 1/4" flange nut on to the threads of bolt once through parts. Snug up all threads and tighten 1/4" bolts first then the M8 bolt



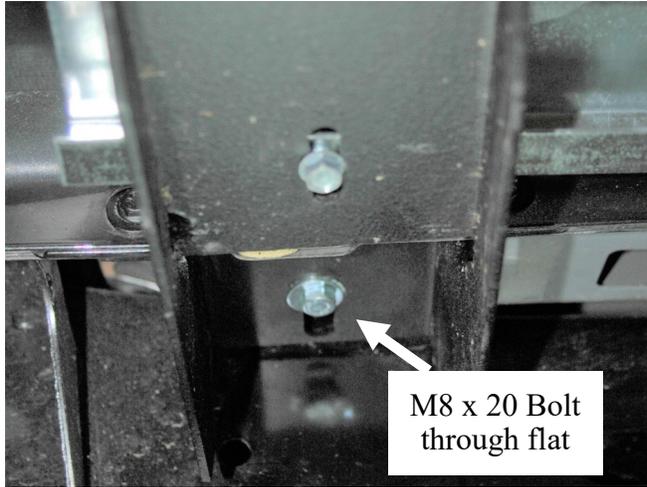
Driver Middle



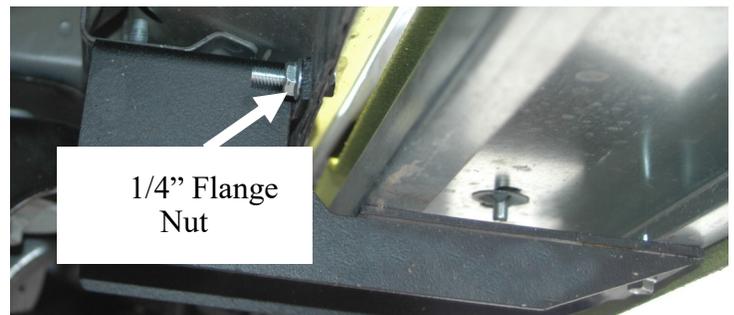
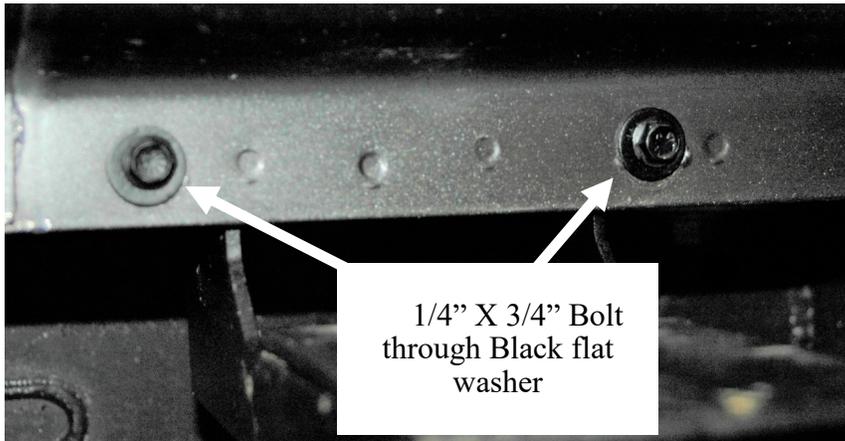
- 2) Put a silver flat washer over the threads of the M8 x 20 hex head bolt in bolt package and place the bolt through the top of the shorter with angle back corner bracket FL731 and thread the bolt into the threads located at 37 1/8" this will line the holes of the bracket to the holes in the pinch weld. Take a 1/4" x 3/4 bolt put a black washer then through both of the holes in pinch weld and bracket and put a 1/4" flange nut on to the threads of bolt once through parts. Snug up all threads and tighten 1/4" bolts first then the M8 bolt



Driver Rear



- 3) Put a silver flat washer over the threads of the M8 x 20 hex head bolt in bolt package and place the bolt through the top of the shorter with square back corner bracket FL732 and thread the bolt into the threads located at 64" this will line the holes of the bracket to the holes in the pinch weld. Take a 1/4" x 3/4 bolt put a black washer then through both of the holes in pinch weld and bracket and put a 1/4" flange nut on to the threads of bolt once through parts. Snug up all threads and tighten 1/4" bolts first then the M8 bolt



Passenger side has the same dimensions and mounting as the Driver side

