



Slide in Dog Box

Product No.
55400

IN 703

Tools Required

- Ratchet
- 1/2" Socket
- 7/16" Socket
- 1/2" Open End Wrench (2)
- 7/16" Open End Wrench (2)

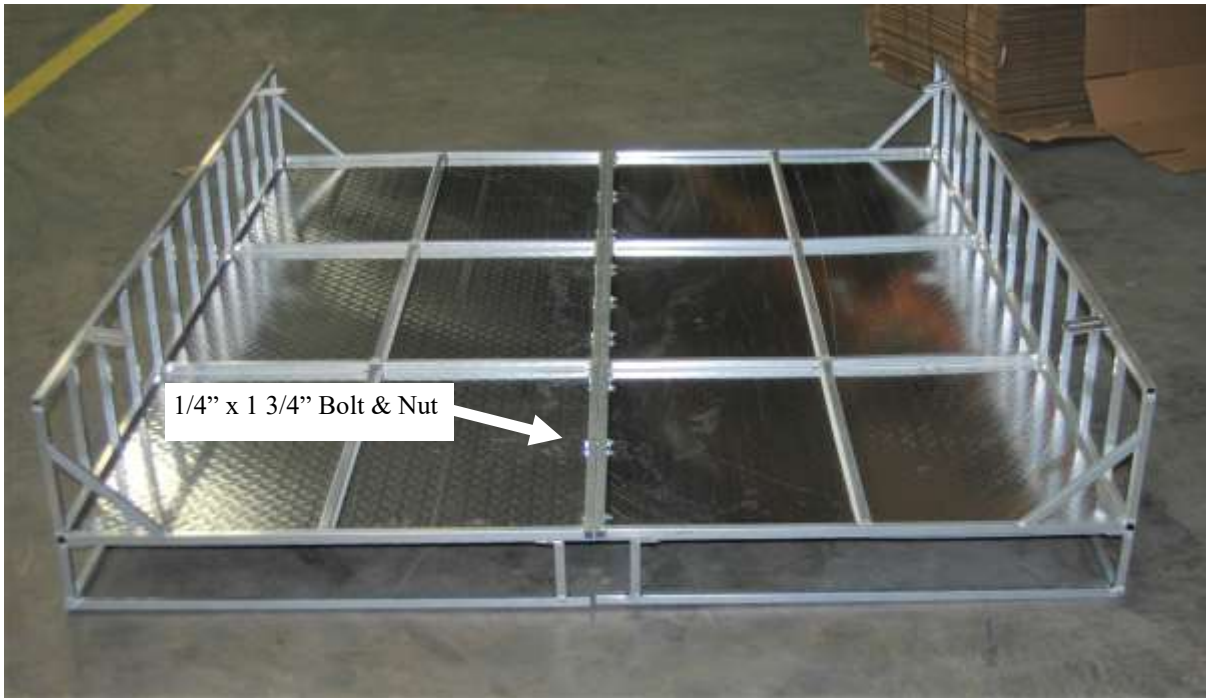
Hardware Included

- 1- BOLT PACK

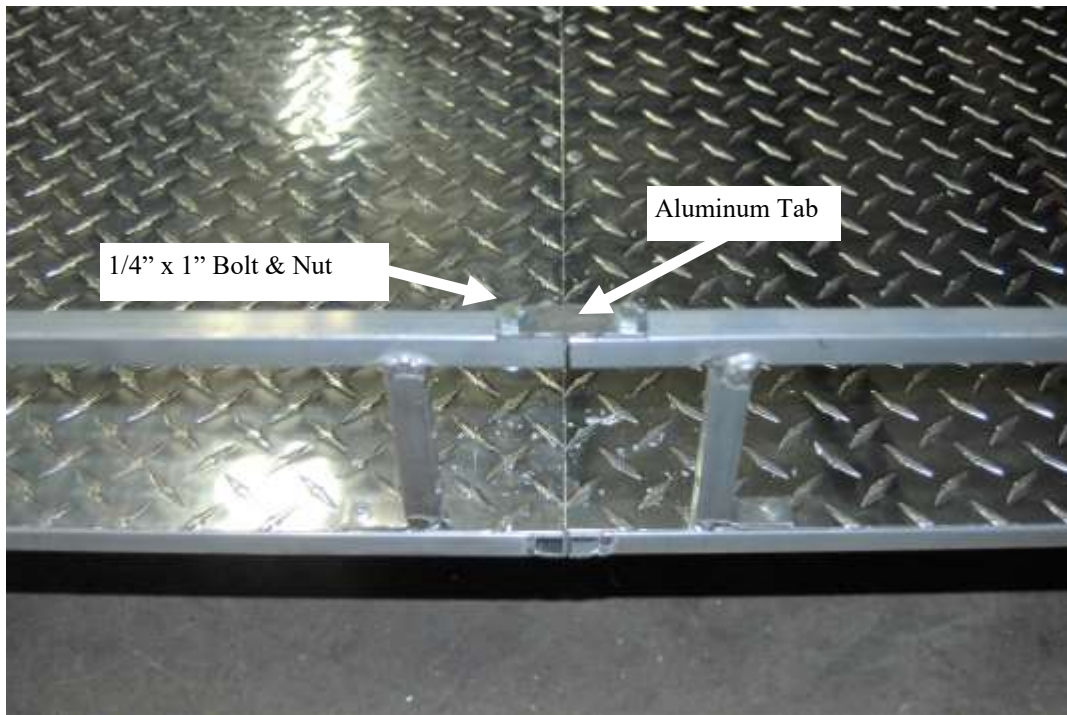
No Drilling into Vehicle is Required

Torque Specification:

- 1/4" Bolt - 10 Ft Lbs.
- 5/16" Bolt - 19 Ft Lbs.



1. Remove all parts from carton.
2. Flip both of the top assemblies upside down to expose the holes in center of the tubes,
Place 1/4" x 1 3/4" bolts through both of the tubes and put flange nuts on each of the bolts.
(Make sure both sides are even before finish tightening nuts)

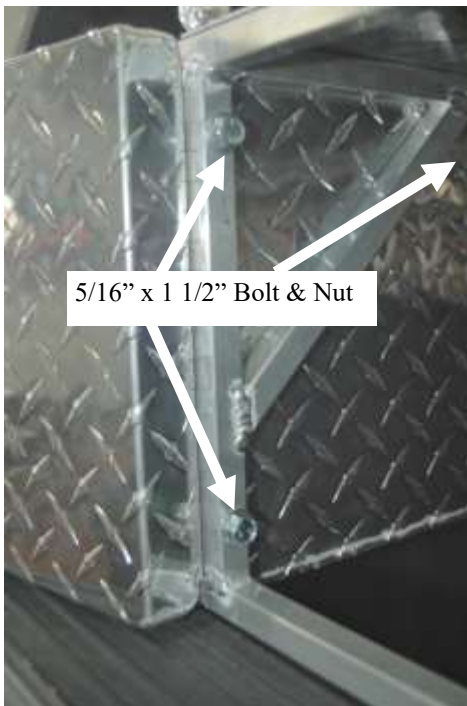


3. Flip the top assemblies back over, place the two pre-drilled aluminum tabs provided on top of the rail tube.
Place a 1/4" x 1" bolt down through the tab then through the holes in rail tube secure with flange nut. Do this to the front and rear of rail tubes.

(Make sure both sides are even before finish tightening nuts)



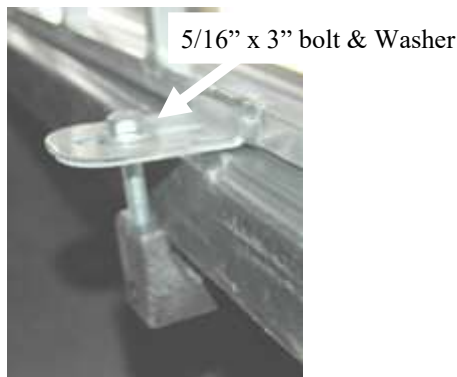
4. Lift the rear of the top section assembled up so the holes in rear section align with holes in the top section.
Place 5/16" x 1 1/2" bolt through each of the holes in the rear section then through the holes on top section and secure with flange nuts



5. Place the crossover storage bin onto the top of your truck bed rail like shown in photo above just behind the rear window.
6. Then set the top section assembled with rear section onto your truck bed, slide the top section up to the crossover storage bin so the holes in both parts align.
7. Put (8) 5/16" x 1 1/2" flange bolts through the tube then through the bin placing a flange nut on the inside storage bin to secure there are two bolts through the top rail along with the holes in side shown in photo once all bolts and nuts are through the holes tighten completely.



8. Depending on the brand of truck and varying bed depth we have included a bed adjuster plate for the rear section.
9. Place (4) 5/16" x 1" head from the inside of bottom tube of the rear section and secured with flange nut on the outside.



10. On the top section there are (4) locations to secure to the truck bed, place a flat washer onto the threads of each of the 5/16" x 3" Bolts. Then slip through the bed rail tabs slot and place the black plastic mount under the lower lip of your bed rail. Begin threading the bolt into the hole in plastic mount then tighten.
11. There are slots inside the crossover storage bin also to use these plastic mounts to secure the complete assembly into your truck bed.



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